



Lead-Free Solder Paste, SAC305, WS488

Chemtools Pty Ltd

Chemwatch Hazard Alert Code: 3

Chemwatch: 5679-75

Issue Date: 29/05/2024

Version No: 2.1

Print Date: 31/05/2024

Safety Data Sheet according to Work Health and Safety Regulations (Hazardous Chemicals) 2023 and ADG requirements

S.GHS.AUS/NZ.EN.E

Safety Data Sheet according to the Health and Safety at Work (Hazardous Substances) Regulations 2017

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Lead-Free Solder Paste, SAC305, WS488
Chemical Name	Not Applicable
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (contains terpineol mixed isomers)
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions.
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Details of the manufacturer or supplier of the safety data sheet

Registered company name	Chemtools Pty Ltd	Chemtools Ltd
Address	Unit 2, 14 - 16 Lee Holm Road St Marys NSW 2760 Australia	15/62 Factory Road Belfast Christchurch 8051 New Zealand
Telephone	1300 738 250, +61 2 9833 9766	+64 3 323 4177
Fax	+61 2 9623 3670	+61 2 9623 3670
Website	www.chemtools.com.au	www.chemtools.co.nz
Email	sales@chemtools.com.au	nzsales@chemtools.co.nz

Emergency telephone number

Association / Organisation	Poisons Information Centre	National Poisons Centre
Emergency telephone numbers	13 11 26	0800 764 766
Other emergency telephone numbers	Not Available	Not Available

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	Not Applicable
Classification ^[1]	Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 2A, Germ Cell Mutagenicity Category 1A, Specific Target Organ Toxicity - Repeated Exposure Category 2, Hazardous to the Aquatic Environment Long-Term Hazard Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	
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Signal word	Danger
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Hazard statement(s)

H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H340	May cause genetic defects.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P260	Do not breathe dust/fume.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P264	Wash all exposed external body areas thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P273	Avoid release to the environment.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.
P302+P352	IF ON SKIN: Wash with plenty of water.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P314	Get medical advice/attention if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P391	Collect spillage.
P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider if you feel unwell.
P330	Rinse mouth.

Precautionary statement(s) Storage

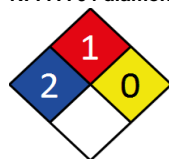
P405	Store locked up.
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Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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Considered a Hazardous Substance according to the criteria of the New Zealand Hazardous Substances New Organisms legislation. Classified as Dangerous Goods for transport purposes.

NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification ^[1]	Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 2, Germ Cell Mutagenicity Category 1, Hazardous to the Aquatic Environment Long-Term Hazard Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from CCID EPA NZ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Determined by Chemwatch
using GHS/HSNO criteria

6.1D (oral), 6.3A, 6.4A, 6.5B (contact), 6.6A, 9.1B

Label elements

Hazard pictogram(s)	
Signal word	Danger

Hazard statement(s)

H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H340	May cause genetic defects.
H411	Toxic to aquatic life with long lasting effects.

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P261	Avoid breathing dust/fumes.
P264	Wash all exposed external body areas thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P273	Avoid release to the environment.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P308+P313	IF EXPOSED OR CONCERNED: Get medical advice/ attention.
P302+P352	IF ON SKIN: Wash with plenty of water.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
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Precautionary statement(s) Storage

P405	Store locked up.
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Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
7440-22-4	<=3	<u>silver</u>
8000-41-7	<=3	<u>terpineol mixed isomers</u>
61790-85-0	<=3	<u>N-(tallow alkyl)-1,3-diaminopropane, ethoxylated</u>
8050-09-7	<=1	<u>rosin-colophony</u>
143-24-8	<1	<u>tetraethylene glycol dimethyl ether</u>
7440-50-8	<=1	<u>copper</u>

Legend: 1. Classified by Chemwatch; 2. Classification drawn from CCID EPA NZ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. <p>For thermal burns:</p> <ul style="list-style-type: none"> ▶ Decontaminate area around burn. ▶ Consider the use of cold packs and topical antibiotics. <p>For first-degree burns (affecting top layer of skin)</p> <ul style="list-style-type: none"> ▶ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. ▶ Use compresses if running water is not available. ▶ Cover with sterile non-adhesive bandage or clean cloth. ▶ Do NOT apply butter or ointments; this may cause infection. ▶ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. <p>For second-degree burns (affecting top two layers of skin)</p> <ul style="list-style-type: none"> ▶ Cool the burn by immerse in cold running water for 10-15 minutes. ▶ Use compresses if running water is not available. ▶ Do NOT apply ice as this may lower body temperature and cause further damage. ▶ Do NOT break blisters or apply butter or ointments; this may cause infection. ▶ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. <p>To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):</p> <ul style="list-style-type: none"> ▶ Lay the person flat. ▶ Elevate feet about 12 inches. ▶ Elevate burn area above heart level, if possible. ▶ Cover the person with coat or blanket. ▶ Seek medical assistance. <p>For third-degree burns</p> <p>Seek immediate medical or emergency assistance.</p> <p>In the mean time:</p> <ul style="list-style-type: none"> ▶ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. ▶ Separate burned toes and fingers with dry, sterile dressings. ▶ Do not soak burn in water or apply ointments or butter; this may cause infection. ▶ To prevent shock see above. ▶ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. ▶ Have a person with a facial burn sit up. ▶ Check pulse and breathing to monitor for shock until emergency help arrives.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor.
Ingestion	<ul style="list-style-type: none"> ▶ IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY. ▶ For advice, contact a Poisons Information Centre or a doctor. ▶ Urgent hospital treatment is likely to be needed. ▶ In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition. ▶ If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist. ▶ If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS.

Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise:

- ▶ **INDUCE** vomiting with fingers down the back of the throat, **ONLY IF CONSCIOUS**. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.

NOTE: Wear a protective glove when inducing vomiting by mechanical means.

Indication of any immediate medical attention and special treatment needed

As in all cases of suspected poisoning, follow the ABCDEs of emergency medicine (airway, breathing, circulation, disability, exposure), then the ABCDEs of toxicology (antidotes, basics, change absorption, change distribution, change elimination).

For poisons (where specific treatment regime is absent):

BASIC TREATMENT

- ▶ Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 L/min.
- ▶ Monitor and treat, where necessary, for pulmonary oedema.
- ▶ Monitor and treat, where necessary, for shock.
- ▶ Anticipate seizures.
- ▶ **DO NOT** use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.

ADVANCED TREATMENT

- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- ▶ Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

Treat symptomatically.

SECTION 5 Firefighting measures

Extinguishing media

- ▶ Water spray or fog.
- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility

- ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

Fire Fighting

- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ Wear breathing apparatus plus protective gloves in the event of a fire.
- ▶ Prevent, by any means available, spillage from entering drains or water courses.
- ▶ Use fire fighting procedures suitable for surrounding area.
- ▶ **DO NOT** approach containers suspected to be hot.
- ▶ Cool fire exposed containers with water spray from a protected location.
- ▶ If safe to do so, remove containers from path of fire.
- ▶ Equipment should be thoroughly decontaminated after use.

Fire/Explosion Hazard

- ▶ Solid which exhibits difficult combustion or is difficult to ignite.
- ▶ Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion.
- ▶ Dust clouds generated by the fine grinding of the solid are a particular hazard; accumulations of fine dust (420 micron or less) may burn rapidly and fiercely if ignited; once initiated larger particles up to 1400 microns diameter will contribute to the propagation of an explosion.
- ▶ A dust explosion may release large quantities of gaseous products; this in turn creates a subsequent pressure rise of explosive force capable of damaging plant and buildings and injuring people.

- ▶ Usually the initial or primary explosion takes place in a confined space such as plant or machinery, and can be of sufficient force to damage or rupture the plant. If the shock wave from the primary explosion enters the surrounding area, it will disturb any settled dust layers, forming a second dust cloud, and often initiate a much larger secondary explosion. All large scale explosions have resulted from chain reactions of this type.
 - ▶ Dry dust can also be charged electrostatically by turbulence, pneumatic transport, pouring, in exhaust ducts and during transport.
 - ▶ Build-up of electrostatic charge may be prevented by bonding and grounding.
 - ▶ Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting.
 - ▶ All movable parts coming in contact with this material should have a speed of less than 1-metre/sec.
- Combustion products include:
- carbon monoxide (CO)
 - carbon dioxide (CO₂)
 - nitrogen oxides (NO_x)
 - metal oxides
 - other pyrolysis products typical of burning organic material.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. ▶ Use dry clean up procedures and avoid generating dust. ▶ Place in a suitable, labelled container for waste disposal. <p>Environmental hazard - contain spillage.</p>
Major Spills	<p>Environmental hazard - contain spillage. Moderate hazard.</p> <ul style="list-style-type: none"> ▶ CAUTION: Advise personnel in area. ▶ Alert Emergency Services and tell them location and nature of hazard. ▶ Control personal contact by wearing protective clothing. ▶ Prevent, by any means available, spillage from entering drains or water courses. ▶ Recover product wherever possible. ▶ IF DRY: Use dry clean up procedures and avoid generating dust. Collect residues and place in sealed plastic bags or other containers for disposal. IF WET: Vacuum/shovel up and place in labelled containers for disposal. ▶ ALWAYS: Wash area down with large amounts of water and prevent runoff into drains. ▶ If contamination of drains or waterways occurs, advise Emergency Services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps. ▶ DO NOT enter confined spaces until atmosphere has been checked. ▶ DO NOT allow material to contact humans, exposed food or food utensils. ▶ Avoid contact with incompatible materials. ▶ When handling, DO NOT eat, drink or smoke. ▶ Keep containers securely sealed when not in use. ▶ Avoid physical damage to containers. ▶ Always wash hands with soap and water after handling. ▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use. ▶ Use good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained. ▶ Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions) ▶ Minimise airborne dust and eliminate all ignition sources. Keep away from heat, hot surfaces, sparks, and flame. ▶ Establish good housekeeping practices. ▶ Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds.
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Continued...

	<ul style="list-style-type: none"> ▶ Use continuous suction at points of dust generation to capture and minimise the accumulation of dusts. Particular attention should be given to overhead and hidden horizontal surfaces to minimise the probability of a "secondary" explosion. According to NFPA Standard 654, dust layers 1/32 in. (0.8 mm) thick can be sufficient to warrant immediate cleaning of the area. ▶ Do not use air hoses for cleaning. ▶ Minimise dry sweeping to avoid generation of dust clouds. Vacuum dust-accumulating surfaces and remove to a chemical disposal area. Vacuums with explosion-proof motors should be used. ▶ Control sources of static electricity. Dusts or their packages may accumulate static charges, and static discharge can be a source of ignition. ▶ Solids handling systems must be designed in accordance with applicable standards (e.g. NFPA including 654 and 77) and other national guidance. ▶ Do not empty directly into flammable solvents or in the presence of flammable vapors. ▶ The operator, the packaging container and all equipment must be grounded with electrical bonding and grounding systems. Plastic bags and plastics cannot be grounded, and antistatic bags do not completely protect against development of static charges. <p>Empty containers may contain residual dust which has the potential to accumulate following settling. Such dusts may explode in the presence of an appropriate ignition source.</p> <ul style="list-style-type: none"> ▶ Do NOT cut, drill, grind or weld such containers. ▶ In addition ensure such activity is not performed near full, partially empty or empty containers without appropriate workplace safety authorisation or permit.
Other information	<ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ Store in a cool, dry area protected from environmental extremes. ▶ Store away from incompatible materials and foodstuff containers. ▶ Protect containers against physical damage and check regularly for leaks. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. <p>For major quantities:</p> <ul style="list-style-type: none"> ▶ Consider storage in bunded areas - ensure storage areas are isolated from sources of community water (including stormwater, ground water, lakes and streams). ▶ Ensure that accidental discharge to air or water is the subject of a contingency disaster management plan; this may require consultation with local authorities.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Polyethylene or polypropylene container. ▶ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	<p>Inorganic derivative of Group 11 metal.</p> <ul style="list-style-type: none"> ▶ Avoid reaction with oxidising agents



X — Must not be stored together

O — May be stored together with specific preventions

+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	silver	Silver, metal	0.1 mg/m3	Not Available	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	silver	Silver metal	0.1 mg/m3	Not Available	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	rosin-colophony	Rosin core solder thermal decomposition products as resin acids (colophony)	Not Available	Not Available	Not Available	(dsen) - Dermal sensitiser (rsen) - Respiratory sensitiser
Australia Exposure Standards	copper	Copper, dusts & mists (as Cu)	1 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	copper	Copper (fume)	0.2 mg/m3	Not Available	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	copper	Inhalable dust (not otherwise classified)	10 mg/m3	Not Available	Not Available	Not Available

Continued...

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
New Zealand Workplace Exposure Standards (WES)	copper	Copper and its inorganic compounds, as Cu respirable dust	0.01 mg/m3	Not Available	Not Available	(dsen) - Dermal sensitiser
New Zealand Workplace Exposure Standards (WES)	copper	Respirable dust (not otherwise classified)	3 mg/m3	Not Available	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
silver	0.3 mg/m3	170 mg/m3	990 mg/m3
terpineol mixed isomers	59 mg/m3	650 mg/m3	1,000 mg/m3
rosin-colophony	72 mg/m3	790 mg/m3	1,500 mg/m3
copper	3 mg/m3	33 mg/m3	200 mg/m3

Ingredient	Original IDLH	Revised IDLH
silver	10 mg/m3	Not Available
terpineol mixed isomers	Not Available	Not Available
N-(tallow alkyl)-1,3-diaminopropane, ethoxylated	Not Available	Not Available
rosin-colophony	Not Available	Not Available
tetraethylene glycol dimethyl ether	Not Available	Not Available
copper	100 mg/m3	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
terpineol mixed isomers	E	≤ 0.1 ppm
N-(tallow alkyl)-1,3-diaminopropane, ethoxylated	E	≤ 0.1 ppm
tetraethylene glycol dimethyl ether	E	≤ 0.1 ppm

Notes:

Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

Exposure controls**Appropriate engineering controls**

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.

Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection.

An approved self contained breathing apparatus (SCBA) may be required in some situations.

Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range

Upper end of the range

Continued...

1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Individual protection measures, such as personal protective equipment



Eye and face protection

- ▶ Safety glasses with side shields.
- ▶ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]
- ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].

Skin protection

See Hand protection below

Hands/feet protection

NOTE:

- ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

· When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.

· When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.

· Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.

· Contaminated gloves should be replaced.

As defined in ASTM F-739-96 in any application, gloves are rated as:

- Excellent when breakthrough time > 480 min
- Good when breakthrough time > 20 min
- Fair when breakthrough time < 20 min
- Poor when glove material degrades

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.

- ▶ polychloroprene.
- ▶ nitrile rubber.
- ▶ butyl rubber.

	<ul style="list-style-type: none"> ▶ fluorocacoutchouc. ▶ polyvinyl chloride. Gloves should be examined for wear and/ or degradation constantly.
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▶ Overalls. ▶ P.V.C apron. ▶ Barrier cream. ▶ Skin cleansing cream. ▶ Eye wash unit.

Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AK P1 Air-line*	- -	AK PAPR-P1 -
up to 50 x ES	Air-line**	AK P2	AK PAPR-P2
up to 100 x ES	-	AK P3 Air-line*	-
100+ x ES	-	Air-line**	AK PAPR-P3

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU)
- Use approved positive flow mask if significant quantities of dust becomes airborne.
- Try to avoid creating dust conditions.

Class P2 particulate filters are used for protection against mechanically and thermally generated particulates or both.

P2 is a respiratory filter rating under various international standards, Filters at least 94% of airborne particles

Suitable for:

- Relatively small particles generated by mechanical processes eg. grinding, cutting, sanding, drilling, sawing.
- Sub-micron thermally generated particles e.g. welding fumes, fertilizer and bushfire smoke.
- Biologically active airborne particles under specified infection control applications e.g. viruses, bacteria, COVID-19, SARS

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Solid.		
Physical state	Solid	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Applicable
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available

Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Not Available	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	The material is not thought to produce respiratory irritation (as classified by EC Directives using animal models). Nevertheless inhalation of dusts, or fumes, especially for prolonged periods, may produce respiratory discomfort and occasionally, distress. Inhalation of dusts, generated by the material during the course of normal handling, may be damaging to the health of the individual.
Ingestion	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.
Skin Contact	This material can cause inflammation of the skin on contact in some persons. The material may accentuate any pre-existing dermatitis condition Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	This material can cause eye irritation and damage in some persons.
Chronic	Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. There is ample evidence to presume that exposure to this material can cause genetic defects that can be inherited. Based on experiments and other information, there is ample evidence to presume that exposure to this material can cause genetic defects that can be inherited. This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects. Ample evidence exists from experimentation that reduced human fertility is directly caused by exposure to the material. Ample evidence exists, from results in experimentation, that developmental disorders are directly caused by human exposure to the material. Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Respiratory sensitisation may result in allergic/asthma like responses; from coughing and minor breathing difficulties to bronchitis with wheezing, gasping.

Lead-Free Solder Paste, SAC305, WS488	TOXICITY	IRRITATION
	Not Available	Not Available
silver	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Inhalation (Rat) LC50: >5.16 mg/4h ^[1]	Skin: no adverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50: >2000 mg/kg ^[2]	
terpineol mixed isomers	TOXICITY	IRRITATION

Continued...

	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: adverse effect observed (irreversible damage) ^[1]
	Oral (Mouse) LD50; 2830 mg/kg ^[1]	Skin: adverse effect observed (irritating) ^[1]
N-(tallow alkyl)-1,3-diaminopropane, ethoxylated	TOXICITY	IRRITATION
	Oral (Rat) LD50: 770 mg/kg ^[2]	Not Available
rosin-colophony	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50: >1000 mg/kg ^[1]	Skin: no adverse effect observed (not irritating) ^[1]
tetraethylene glycol dimethyl ether	TOXICITY	IRRITATION
	dermal (rat) LD50: >6900 mg/kg ^[1]	Eye (rabbit): 500 mg - mild
	Oral (Rat) LD50: 5140 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1]
		Skin: no adverse effect observed (not irritating) ^[1]
copper	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Inhalation (Rat) LC50: 0.733 mg/4h ^[1]	Skin: no adverse effect observed (not irritating) ^[1]
	Oral (Mouse) LD50; 0.7 mg/kg ^[2]	

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

TERPINEOL MIXED ISOMERS	<p>For terpenoid tertiary alcohols and their related esters: These substances are metabolised in the liver and excreted primarily in the urine and faeces. A portion is also excreted unchanged. They have low short term toxicity when ingested or applied on the skin. However, repeated and long term use may cause dose dependent harm to both the foetus and mother. With few exceptions* (see below), there are no safety concerns regarding certain cyclic and non-cyclic terpene alcohols **, as fragrance ingredients, under present declared levels of use and exposure, because</p> <ul style="list-style-type: none"> - They have low acute toxicity - No significant toxicity was observed in repeat dose toxicity tests - They were not found to cause mutations or genetic toxicity - Substances in this group are processed similarly in the body - There is no indication of persistent breakdown products causing severe toxicity - They practically do not irritate the skin - They have a generally low potential for sensitization - The margin of safety is more than 100 times the maximum daily exposure. <p>*Safety concerns exist for the following substances for the following reasons: - 6,7-dihydrogeraniol, hydroabietyl alcohol and 2-isopropyl-2-decahydronaphthalenol are potent skin sensitizers. - Farnesol is a weak sensitizer. - Scaleryl and linalool may contain impurities and/or oxidation products that are strong sensitizers. - No sensitization test results were available for 2(10)-pinen-3-ol, 2,6-dimethyloct-3,5-dien-2-ol, and 3,7-dimethyl-4,6-octadien-3-ol. These materials should be regarded as potential sensitizers until tested.</p> <p>** The common characteristic structural element of acyclic -noncyclic- and cyclic terpene alcohols is the typically branched isoprene unit 2-methyl-1,3-butadiene</p>
N-(TALLOW ALKYL)-1,3-DIAMINOPROPANE, ETHOXYLATED	<p>for similar product: The test substance, tris (2-hydroxyethyl) tallow diaminopropane, CAS 90367-27-4 (recently redefined as amines, N-(C16-18 (even numbered) and C18-unsatd. alkyl) trimethylenedi-, ethoxylated (NLP), CAS 1290049-56-7), also referred to as tallowdiamine 3EO, has a molecular weight range of 426-454 g/mol and is an amber coloured liquid at 23 deg C. The substance has a measured melting point of 19 C, a measured boiling point of 300 deg C at 1013 hPa and a vapour pressure 0.0015 Pa at 20 C. The octanol-water partition coefficient (log Kow) is 2.8 at 25 deg C (OECD 123) and as the substance forms micelles in water the water solubility is expressed as the critical micelle concentration (CMC, a solubility limit) at 19 mg/L at pH 7 and 23 deg C. In physiological circumstances the nitrogens can become positively charged, resulting to a cationic surfactant structure which leads to high adsorptive properties to negatively charged surfaces as cellular membranes. At pH below 7.2 more than 99.9% of the substance has at least one positively charged nitrogen. The apolar tails easily dissolve in the membranes, whereas the polar head causes disruption and leakage of the membranes leading to cell damage or lysis of the cell content. As a consequence, the whole molecule will not easily pass membrane structures. Cytotoxicity at the local site of contact through disruption of cell membrane will be considered the most prominent mechanism of action for toxic effects. Acute toxicity data was evaluated in an Acute Toxic Class (ATC, OECD 423) study on tallowdiamine 3EO, indicating a LD50 in the range of 50 - 300 mg/kg bw, with a LD50 cut-off of 500 mg/kg bw. A second, older study on tallowdiamine 3EO confirms these results with an LD50 that was calculated to be 770 mg/kg bw. Tallowdiamine 3EO is severely corrosive (Classification Cat. 1B) to the skin and is not expected to easily pass the skin in view of its ionised form at physiological conditions. However, as this is not quantitatively evaluated, 100% dermal absorption is considered as worst case assumption. There is only one study available of high quality, in which tallowdiamine 3EO has been evaluated for acute dermal irritation/corrosion in rabbits according to OECD 404 and in compliance to GLP. Results after a 3-min exposure: No cutaneous reactions were observed at the 1-hour reading. A severe erythema and a severe oedema, together with cutaneous necrosis, were noted on days 2 and 3. After a 4 -hour exposure: A well-defined erythema and a slight oedema were observed at the 1-hour reading. A severe erythema and a severe oedema, together</p>

with cutaneous necrosis, were noted on days 2 and 3. Based on the results of this study, Tallowdiamine 3EO is considered to be severe corrosive to the skin. The product was tested for eye irritation in rabbit eyes. The method was performed according to Draize. 8 rabbits were exposed to 1 ml of a 5% solution of the product. The product was applied to the right eye of the animal. In 4 animals the product was rinsed from the eye after 1 minute, in the other 4 animals the product was left. None of the animals showed reactions of the eye or relating membranes. Also, no immunoresponses were noted. Classification according to GHS is not possible, as the study does not allow this on the basis of results presented. Based on the findings, this 5% solution of the test substance does not give indications for eye irritation. A recent GLP Guinea pig study following the Magnusson and Kligman Maximisation Method according to OECD guidelines indicated that tallowdiamine 3EO was mildly sensitising to skin, but does not need classification. An additional also recent GLP Maximisation has shown oleyldiamine 3EO not to be sensitising to skin.. Data from repeated dose toxicity studies STOT-RE Cat,1 is required in case of significant toxicity at levels at levels = 10 mg/kgbw/d in 90-day studies or = 30 mg/kgbw/d in case of 28-day studies. For Cat.2 classification levels up to 10 times higher apply. Evaluation for classification cannot be based on the available 28-day study on oleyldiamine 3EO (CAS RN: 1268344-02-0) as the highest dose level involved 25 mg/kg bw. However, cross-reading to alkyl-diamine data is justified, and classification therefore is based on the results from an available 28-day study on oleyldiamine and a 90-day study on the C12-14-diamine. The available data from C12-14-diamine and oleyldiamine indicate that these substances should be classified Cat.1 for STOT-RE: Cat-1 90-day study on C12-14-diamine: This study showed significant toxicity at the highest tested dose of 6 mg/ kgbw/ day based on mortality observed in the highest dose group. This is below 10 mg/kg bw and therefore also results to classification STOT-RE Cat.1. 28-day study on oleyldiamine: This resulted to significant toxicity (mortality) at the highest dose of 20 mg/kgbw/day with effects on weight of body and organs without histological changes. This is below 30 mg/kg bw and therefore also results to classification STOT-RE Cat.1. Consequently, as cross-reading is appropriate, tallowdiamine 3EO should be classified for GHS as STOT-RE 1, H372: Causes damage to organs (morbidity or death) through prolonged or repeated exposure. Oral: Repeated dose toxicity data was evaluated in a Combined 28-day repeated dose toxicity study with the reproduction/developmental toxicity screening test (OECD 422) on the comparable substance oleyldiamine 3EO. The difference between both substances is a slightly lower average alkyl chain for the tallow as it contains some C16-alkyl chains and a higher level of unsaturation of the C18 alkyl chain for the oleyl. For further information use is made of cross-reading to various results obtained on non-ethoxylated alkyl amines. The most significant treatment-related changes in all studies are increased WBC (neutrophils) at higher dose levels combined with changes in body weight gain. The critical effects are histopathological test item-related effects on the small intestine and mesenteric lymph nodes, which only partially regressed during the recovery period. A relatively strong inflammatory reaction is also observed. These effects have consistently been observed with these sort of substances (Fatty amine derived substances), which support the current approach of grouping of substances and read-across of data. When taking into consideration the relatively strong corrosive effects of these substances and the route of administration, it cannot be excluded that the overall toxicity reflects a point-of-first-contact effect. A mode of action has not been established but it is possible to suspect the known corrosivity to be at least partially involved. The observed effects of foamy macrophages are local and are by some interpreted as phospholipidosis (PLDsis), something which is commonly observed following treatment with cationic amphiphilic drugs and considered to be non-adverse. Also the further studies on C12-14-diamine show the same toxicological responses. The results from C12-14-diamine are considered to represent a worst case situation for oleyldiamine (and thus also for oleyldiamine 3EO),as both substances share the same molecular structure, but due to its overall smaller alkyl chain length, its solubility and potential to pass cell-membranes is expected to be possibly somewhat higher than that of oleyldiamine 3EO. This is expected to lead to the relative highest absorption. Therefore, any inherent hazards for systemic toxicity are more likely to be expressed when testing with C12-14-diamine than with oleyldiamine All findings observed in the 90-day repeated dose toxicity study are comparable with the 28-day repeated dose toxicity study performed with C12-14-diamine, which indicates that duration has no great impact on the NOEL. Small intestinal and mesenteric lymph node lesions show only slowly reversible. The effects were not reversible during the 28-day recovery period, but had partially regressed after the 90-day recovery period. Other effects seen at higher dose levels as spleen, bone marrow and tracheal changes had completely regressed after the 28-day and 90-day recovery period. Although based on a summary and therefore information of low validity, the reported results from the tallowdiamine 3EO based 90-day dietary study in rats perfectly agrees with the information as presented by the repeated dose studies on oleyldiamine 3EO, oleyldiamine and C12-14-diamine, thus supporting the acceptability of this cross-reading from these substances to tallowdiamine 3EO. An additional observation is that for risk assessment derivation of DNELs from the 90-day study on C12-14-diamine (NOAEL 0.4 mg/kg) and from the 28-day study on Oleyl-diamine3EO (NOAEL 1 mg/kg) leads to the same results. This is base on the considerations for assessment factors used for extrapolation for study duration: C12-14-diamine, NOAEL from 90 day: Default assessment factor 2 for sub-chronic to chronic. Oleyldiamine 3EO, NOAEL from OECD 422: The guidance indicates that for sub-acute to chronic a factor 6 should be applied. However, we know that the dose levels of the NOAEL for this effect of foamy macrophages in mesenteric lymph nodes is not influenced by the duration of the study. Besides, the females have been dosed for 43-52 days rather than 28 days (Males 29 days). Therefore a factor 5 is considered sufficient. When comparing the 28-day results on oleyldiamine 3EO (OECD 422) with the 28-day study on oleyldiamine clearly shows a comparable toxicological profile.For both studies the effects observed, as well as the levels of the effects are very similar resulting to the same NOAEL of 1 mg/kg bw for oleyldiamine 3EO and 1.25 for oleyldiamine (differences are related to dose selection per study rather than actual differences in response). This can be explained on the basis of their comparable structure leading to comparable properties and toxicological behaviour, and the notion that these substances do not undergo important phase-one metabolism leading to different structures and toxicity. Inhalation: Tallowdiamine 3EO is a viscous liquid/paste with bp 300 C and has a vapour pressure below 0.0015 Pa at 20 C. Its use is limited to industrial and professional users and does not involve the forming of aerosols, particles or droplets of an inhalable size. So exposure to humans via the inhalation route will be unlikely to occur. Dermal: There is an illegible copy of an old report of a repeated dose study by dermal route on tallowdiamine 3EO. Rabbits were percutaneously dosed with 0, 0.77 or 7.7 mg/kg/day for 91 days. Treatment with the test material resulted in slight to moderate skin irritation in both dose groups. Besides irritation, also foamy macrophages in mesenteric lymph nodes were noted in 2/6 animals treated at 7.7 mg/kg. No other effects other effects were observed. As these effects are local reactions following the route of absorption, it is most likely that this is most likely a consequence following oral uptake from grooming. Tallowdiamine 3EO is severely corrosive to the skin and is not expected to easily pass the skin in view of its ionised form at physiological conditions. The dermal route is therefore not a preferred route for dosing when evaluating repeated dose toxicity. In addition, there is no consumer exposure to tallowdiamine 3EO. Further, manufacture and use are highly controlled. Its use is limited to industrial and professional users where following its severe corrosive properties the applied protection measures will provide for sufficient protection to prevent exposure. Absorption, distribution, metabolism, excretion There are no specific studies available that study Absorption, distribution, metabolism or excretion of ethoxylated diamines. It is expected that tallowdiamine 3EO when administered orally is not extensively absorbed, due to its low solubility and CMC formation. The effects of the diamines and the ethoxylated diamines on which the NOAEL's are based in the 28 and 90-day repeated dose toxicity studies, concern effects in the small intestinal and mesenteric lymph node lesions intestines. As these indicate local effects they can probably be considered local NOAEL's. The available repeated dose studies show that the

NOAEL does not change with increasing study duration from 28-day to 90-days. This is an indication for lack of bioaccumulating potential. Dermal absorption: At this stage no data are available on dermal absorption. Based on the severe corrosive properties of tallowdiamine 3EO, dermal absorption as a consequence of facilitated penetration through damaged skin can be anticipated. Dependent on the solvent and concentration, up to 60% dermal absorption may be taken as a worst case for assessment purposes (value taken from the existing EU risk assessment on primary alkylamines). Due to the lack of quantitative absorption data, 100% absorption is taken as a conservative approach. Genetic toxicity in vitro The following studies are available tallowdiamine 3EO and cocodiamine 3EO for the assessment of genetic toxicity. All tests are performed to current OECD/EU protocols and in compliance to GLP. In conclusion, both studies evaluating the possible clastogenicity and aneugenicity properties of cocodiamine 3EO and tallowdiamine 3EO in an in vitro micronucleus assay in cultured peripheral human lymphocytes show consistent results that can, on overall be characterised as inconsistent, possibly weakly positive responses at cytotoxic levels. Reprotoxicity: Available data from a reproduction screening study (OECD 422) with oleyldiamine 3EO showed no effects on reproduction parameters. Also cross-reading from a developmental toxicity(OECD 414) with oleyldiamine indicate no concerns for developmental toxicity. In both studies the lack of developmental effects at the highest dose levels tested of 25 resp. 20 mg/ kg bw/ day is in large contrast with the NOAELs obtained for parental toxicity of 1 resp. 5 mg/kg bw. Also information from a developmental study of Tallow-diamine3EO in rabbits showed no concerns for reproduction toxicity. In conclusion, the available data do not indicate a concern for reproductive health. REACH Dossier (CAS RN: 1290049-56-7) Polyethers (such as ethoxylated surfactants and polyethylene glycols) are highly susceptible to being oxidized in the air. They then form complex mixtures of oxidation products.

Animal testing reveals that whole the pure, non-oxidised surfactant is non-sensitizing, many of the oxidation products are sensitizers. The oxidation products also cause irritation.

The material may produce respiratory tract irritation, and result in damage to the lung including reduced lung function.

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

Tallow derivatives used in the manufacture of cosmetic products are safe for consumption when it undergoes- transesterification or hydrolysis at 200 C, under pressure for 20 minutes (for glycerol, fatty acids and esters) ; saponification with 12 M of NaOH (for glycerol and soap) at 95 C for 3 hours; continuous process at 140 C, for about 8 minutes or its equivalent.

Overexposure to most of these materials may cause adverse health effects.

Many amine-based compounds can cause release of histamines, which, in turn, can trigger allergic and other physiological effects, including constriction of the bronchi or asthma and inflammation of the cavity of the nose. Whole-body symptoms include headache, nausea, faintness, anxiety, a decrease in blood pressure, rapid heartbeat, itching, reddening of the skin, urticaria (hives) and swelling of the face, which are usually transient.

There are generally four routes of possible or potential exposure: inhalation, skin contact, eye contact, and swallowing.

Inhalation: Inhaling vapours may result in moderate to severe irritation of the tissues of the nose and throat and can irritate the lungs. Higher concentrations of certain amines can produce severe respiratory irritation, characterized by discharge from the nose, coughing, difficulty in breathing and chest pain. Chronic exposure via inhalation may cause headache, nausea, vomiting, drowsiness, sore throat, inflammation of the bronchi and lungs, and possible lung damage. Repeated and/or prolonged exposure to some amines may result in liver disorders, jaundice and liver enlargement. Some amines have been shown to cause kidney, blood and central nervous system disorders in animal studies.

While most polyurethane amine catalysts are not sensitizers, some certain individuals may also become sensitized to amines and my experience distress while breathing, including asthma-like attacks, whenever they are subsequently exposed to even very small amounts of vapours. Once sensitized, these individuals must avoid any further exposure to amines. Chronic overexposure may lead to permanent lung injury, including reduction in lung function, breathlessness, chronic inflammation of the bronchi, and immunologic lung disease.

Products with higher vapour pressures may reach higher concentrations in the air, and this increases the likelihood of worker exposure.

Inhalation hazards are increased when exposure to amine catalysts occurs in situations that produce aerosols, mists or heated vapours. Such situations include leaks in fitting or transfer lines. Medical conditions generally aggravated by inhalation exposure include asthma, bronchitis and emphysema.

Skin contact: Skin contact with amine catalysts poses a number of concerns. Direct skin contact can cause moderate to severe irritation and injury, from simple redness and swelling to painful blistering, ulceration, and chemical burns. Repeated or prolonged exposure may also result in severe cumulative skin inflammation. Skin contact with some amines may result in allergic sensitization. Sensitized persons should avoid all contact with amine catalysts. Whole-body effects resulting from the absorption of the amines though skin exposure may include headaches, nausea, faintness, anxiety, decrease in blood pressure, reddening of the skin, hives, and facial swelling. These symptoms may be related to the pharmacological action of the amines, and they are usually temporary.

Eye contact: Amine catalysts are alkaline and their vapours are irritating to the eyes, even at low concentrations. Direct contact with liquid amine may cause severe irritation and tissue injury, and the "burning" may lead to blindness. Contact with solid products may result in mechanical irritation, pain and corneal injury.

Exposed persons may experience excessive tearing, burning, inflammation of the conjunctiva, and swelling of the cornea, which manifests as a blurred or foggy vision with a blue tint, and sometimes a halo phenomenon around lights. These symptoms are temporary and usually disappear when exposure ends. Some people may experience this effect even when exposed to concentrations that do not cause respiratory irritation.

Ingestion: Amine catalysts have moderate to severe toxicity if swallowed. Some amines can cause severe irritation, ulcers and burns of the mouth, throat, gullet and gastrointestinal tract. Material aspirated due to vomiting can damage the bronchial tubes and the lungs. Affected people may also experience pain in the chest or abdomen, nausea, bleeding of the throat and gastrointestinal tract, diarrhea, dizziness, drowsiness, thirst, collapse of circulation, coma and even death.

ROSIN-COLOPHONY

No evidence of a sensitization response was observed in the Gum roins key study, a guideline Local Lymph Node Assay conducted in mice, or in ten supporting studies conducted in guinea pigs according to the GPMT or Buehler methods. Gum Rosin is not classified for dermal sensitization according to the UN Globally Harmonized System of Classification and Labelling of Chemicals (GHS). Gum Rosin is currently classified for Skin Sensitization according to Annex I to Directive 67/548/EEC as R43: May cause sensitization by skin contact. Gum Rosin is also classified according to EU Classification, Labelling and Packaging of Substances and Mixtures (CLP) Regulation (EC) No. 1272/2008. As part of the harmonized translation between Directive 67/548/EEC and EU CLP Regulation (EC) No. 1272/2008, Table 3.1 of EU CLP Regulation (EC) No. 1272/2008 classifies Gum Rosin as "Skin Sensitizer Category 1" and assigns the hazard statement H317: May cause an allergic skin reaction. Table 3.2 of EU CLP Regulation (EC) No. 1272/2008 contains a list of harmonized classifications and labelling of hazardous substances from Annex I to Directive 67/548/EEC. Gum Rosin is assigned the risk phrase R43: May cause sensitization by skin contact in Table 3.2.

Subsequent evaluation determined that the single positive study for Gum Rosin was actually conducted with an oxidized form of the test material. Several esters of Rosin have been tested using similar protocols with similar results. When the Rosin esters were heated beyond the specified protocol, the oxidized material caused a positive sensitization response. When those same esters were retested using a different protocol which did not cause oxidation, all sensitization responses were negative. While the oxidized form of Gum Rosin should be considered a skin sensitizer, the recommendation is made to declassify non-oxidized Gum Rosin (CAS # 8050-09-7).

Different rosin types are used interchangeably and are often chemically modified. Colophony (rosin) is the nonvolatile fraction of the exudates from coniferous trees, and its main constituent is abietic acid. Abietic acid has been described as the allergenic constituent. Because it is not an electrophile, its sensitizing capacity was questioned when investigations regarding the allergenic properties of colophony started many years ago. It was found that highly purified abietic acid is nonallergenic but rapidly autooxidises forming a hydroperoxide which subsequently was identified as a major allergen of colophony. A variety of other oxidation products from abietic acid and dehydroabietic acid (the other major resin acid in colophony) were isolated and identified, some of which were shown to be sensitizers in guinea pig studies. Clinical investigations have shown that patch testing with the hydroperoxide detects about 50% of the patients with contact allergy to colophony. Abietic acid, a rosin acid, is converted into a highly reactive hydroperoxide by contact with air.

Unmodified colophony is a complex mixture of diterpenoid acids (i.e., resin acids, ca. 90%), diterpene alcohols, aldehydes, and hydrocarbons. To cause sensitization, a chemical must bind to macromolecules (proteins) in the skin (producing so-called haptentation).

Hydroperoxy resin acids are dermal sensitizers, with haptentation thought to occur via radical mechanisms. Conjugation of L-lysine to the resin is predicted, with a Schiff base (or imine) linkage formed between the C-7 of the resin and the free amino group of lysine. Resin acids accumulate in the plasma membrane, a non-aqueous environment apparently conducive to conjugation of hydroperoxy resin acids with lysine side chains of membrane proteins, through covalent binding. Such binding might lead to interaction with immune cells having resin acid specificity. The haptentation mechanism may be involved in allergic contact dermatitis and occupational asthma observed from exposure to resin acid solids and aerosols.

For a better understanding of the mechanisms of contact allergic reactions, the patterns of cross-reactivity between different resin acid oxidation products were studied. The 13,14(alpha)-epoxide and the 13,14(beta)-epoxide of abietic acid and 15-hydroperoxydehydroabietic acid (15-HPDA) were shown in experimental sensitization studies to be contact allergens. Cross-reactivity was observed between the alpha- and beta-epoxides and also between the epoxides and the previously identified rosin allergen 15-hydroperoxyabietic acid (15-HPA). This indicates that 15-HPA may form an epoxide which then reacts with skin protein to generate the complete antigen. 15-HPA and 15-HPDA cross-reacted as well. This can be explained by the formation of similar alkoxy radicals from both hydroperoxides which further react with skin protein. Cross-reactivity patterns of the resin acid oxidation products indicate that 15-HPA may react with skin proteins either as a radical or as an epoxide, thus generating different antigens. The presence in rosin of the epoxides of abietic acid was also studied. The beta-epoxide was detected in gum rosin. Moreover, the epoxides elicited reactions in rosin-allergic individuals. Thus, the 13,14(beta)-epoxide of abietic acid was identified as a new, important rosin allergen.

TETRAETHYLENE GLYCOL DIMETHYL ETHER

Reproductive effector in rats.

Tri-ethylene glycol ethers undergo enzymatic oxidation to toxic alkoxy acids. They may irritate the skin and the eyes. At high oral doses, they may cause depressed reflexes, flaccid muscle tone, breathing difficulty and coma. Death may result in experimental animal. However, repeated exposure may cause dose dependent damage to the kidneys as well as reproductive and developmental defects.

COPPER

WARNING: Inhalation of high concentrations of copper fume may cause "metal fume fever", an acute industrial disease of short duration. Symptoms are tiredness, influenza like respiratory tract irritation with fever.

for copper and its compounds (typically copper chloride):

Acute toxicity: There are no reliable acute oral toxicity results available. In an acute dermal toxicity study (OECD TG 402), one group of 5 male rats and 5 groups of 5 female rats received doses of 1000, 1500 and 2000 mg/kg bw via dermal application for 24 hours. The LD50 values of copper monochloride were 2,000 mg/kg bw or greater for male (no deaths observed) and 1,224 mg/kg bw for female. Four females died at both 1500 and 2000 mg/kg bw, and one at 1,000 mg/kg bw. Symptom of the hardness of skin, an exudation of hardness site, the formation of scar and reddish changes were observed on application sites in all treated animals. Skin inflammation and injury were also noted. In addition, a reddish or black urine was observed in females at 2,000, 1,500 and 1,000 mg/kg bw. Female rats appeared to be more sensitive than male based on mortality and clinical signs. No reliable skin/eye irritation studies were available. The acute dermal study with copper monochloride suggests that it has a potential to cause skin irritation.

Repeat dose toxicity: In repeated dose toxicity study performed according to OECD TG 422, copper monochloride was given orally (gavage) to Sprague-Dawley rats for 30 days to males and for 39 - 51 days to females at concentrations of 0, 1.3, 5.0, 20, and 80 mg/kg bw/day. The NOAEL value was 5 and 1.3 mg/kg bw/day for male and female rats, respectively. No deaths were observed in male rats. One treatment-related death was observed in female rats in the high dose group. Erythropoietic toxicity (anaemia) was seen in both sexes at the 80 mg/kg bw/day. The frequency of squamous cell hyperplasia of the forestomach was increased in a dose-dependent manner in male and female rats at all treatment groups, and was statistically significant in males at doses of =20 mg/kg bw/day and in females at doses of =5 mg/kg bw/day doses. The observed effects are considered to be local, non-systemic effect on the forestomach which result from oral (gavage) administration of copper monochloride.

Genotoxicity: An in vitro genotoxicity study with copper monochloride showed negative results in a bacterial reverse mutation test with Salmonella typhimurium strains (TA 98, TA 100, TA 1535, and TA 1537) with and without S9 mix at concentrations of up to 1,000 ug/plate. An in vitro test for chromosome aberration in Chinese hamster lung (CHL) cells showed that copper monochloride induced structural and numerical aberrations at the concentration of 50, 70 and 100 ug/mL without S9 mix. In the presence of the metabolic activation system, significant increases of structural aberrations were observed at 50 and 70 ug/mL and significant increases of numerical aberrations were observed at 70 ug/mL. In an in vivo mammalian erythrocyte micronucleus assay, all animals dosed (15 - 60 mg/kg bw) with copper monochloride exhibited similar PCE/(PCE+NCE) ratios and MNPCE frequencies compared to those of the negative control animals. Therefore copper monochloride is not an in vivo mutagen.

Carcinogenicity: there was insufficient information to evaluate the carcinogenic activity of copper monochloride.

Reproductive and developmental toxicity: In the combined repeated dose toxicity study with the reproduction/developmental toxicity screening test (OECD TG 422), copper monochloride was given orally (gavage) to Sprague-Dawley rats for 30 days to males and for 39-51 days to females at concentrations of 0, 1.3, 5.0, 20, and 80 mg/kg bw/day. The NOAEL of copper monochloride for fertility toxicity was 80 mg/kg bw/day for the parental animals. No treatment-related effects were observed on the reproductive organs and the fertility parameters assessed. For developmental toxicity the NOAEL was 20 mg/kg bw/day.

	<p>Three of 120 pups appeared to have icterus at birth; 4 of 120 pups appeared runted at the highest dose tested (80 mg/kg bw/day).</p>
<p>Lead-Free Solder Paste, SAC305, WS488 & TERPINEOL MIXED ISOMERS & ROSIN-COLOPHONY & COPPER</p>	<p>The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.</p>
<p>Lead-Free Solder Paste, SAC305, WS488 & TERPINEOL MIXED ISOMERS</p>	<p>No significant acute toxicological data identified in literature search.</p> <p>Adverse reactions to fragrances in perfumes and fragranced cosmetic products include allergic contact dermatitis, irritant contact dermatitis, sensitivity to light, immediate contact reactions, and pigmented contact dermatitis. Airborne and connubial contact dermatitis occurs. Contact allergy is a lifelong condition, so symptoms may occur on re-exposure. Allergic contact dermatitis can be severe and widespread, with significant impairment of quality of life and potential consequences for fitness for work.</p> <p>If the perfume contains a sensitizing component, intolerance to perfumes by inhalation may occur. Symptoms may include general unwellness, coughing, phlegm, wheezing, chest tightness, headache, shortness of breath with exertion, acute respiratory illness, hayfever, asthma and other respiratory diseases. Perfumes can induce excess reactivity of the airway without producing allergy or airway obstruction. Breathing through a carbon filter mask had no protective effect.</p> <p>Occupational asthma caused by perfume substances, such as isoamyl acetate, limonene, cinnamaldehyde and benzaldehyde, tend to give persistent symptoms, even though the exposure is below occupational exposure limits. Prevention of contact sensitization to fragrances is an important objective of public health risk management.</p> <p>Hands: Contact sensitization may be the primary cause of hand eczema or a complication of irritant or atopic hand eczema. However hand eczema is a disease involving many factors, and the clinical significance of fragrance contact allergy in severe, chronic hand eczema may not be clear.</p> <p>Underarm: Skin inflammation of the armpits may be caused by perfume in deodorants and, if the reaction is severe, it may spread down the arms and to other areas of the body. In individuals who consulted a skin specialist, a history of such first-time symptoms was significantly related to the later diagnosis of perfume allergy.</p> <p>Face: An important manifestation of fragrance allergy from the use of cosmetic products is eczema of the face. In men, after-shave products can cause eczema around the beard area and the adjacent part of the neck. Men using wet shaving as opposed to dry have been shown to have an increased risk of allergic to fragrances.</p> <p>Irritant reactions: Some individual fragrance ingredients, such as citral, are known to be irritant. Fragrances may cause a dose-related contact urticaria (hives) which is not allergic; cinnamal, cinnamic alcohol and Myroxylon pereirae are known to cause hives, but others, including menthol, vanillin and benzaldehyde have also been reported.</p> <p>Pigmentary anomalies: Type IV allergy is responsible for "pigmented cosmetic dermatitis", referring to increased pigmentation on the face and neck. Testing showed a number of fragrance ingredients were associated, including jasmine absolute, ylang-ylang oil, cananga oil, benzyl salicylate, hydroxycitronellal, sandalwood oil, geraniol and geranium oil.</p> <p>Light reactions: Musk ambrette produced a number of allergic reactions mediated by light and was later banned from use in Europe. Furocoumarins (psoralens) in some plant-derived fragrances have caused phototoxic reactions, with redness. There are now limits for the amount of furocoumarins in fragrances. Phototoxic reactions still occur, but are rare.</p> <p>General/respiratory: Fragrances are volatile, and therefore, in addition to skin exposure, a perfume also exposes the eyes and the nose / airway. It is estimated that 2-4% of the adult population is affected by respiratory or eye symptoms by such an exposure. It is known that exposure to fragrances may exacerbate pre-existing asthma. Asthma-like symptoms can be provoked by sensory mechanisms. A significant association was found between respiratory complaints related to fragrances and contact allergy to fragrance ingredients and hand eczema.</p> <p>Fragrance allergens act as haptens, which are small molecules that cause an immune reaction only when attached to a carrier protein. However, not all sensitizing fragrance chemicals are directly reactive, but some require previous activation. A prehapten is a chemical that itself causes little or no sensitization, but it is transformed into a hapten outside the skin by a chemical reaction (oxidation in air or reaction with light) without the requirement of an enzyme.</p> <p>For prehapten, it is possible to prevent activation outside the body to a certain extent by different measures, for example, prevention of air exposure during handling and storage of the ingredients and the final product, and by the addition of suitable antioxidants. When antioxidants are used, care should be taken that they will not be activated themselves, and thereby form new sensitizers.</p> <p>Prehapten: Most terpenes with oxidisable allylic positions can be expected to self-oxidise on air exposure. Depending on the stability of the oxidation products that are formed, the oxidized products will have differing levels of sensitization potential. Tests shows that air exposure of lavender oil increased the potential for sensitization.</p> <p>Prohapten: Compounds that are bioactivated in the skin and thereby form haptens are referred to prohapten. The possibility of a prohapten being activated cannot be avoided by outside measures. Activation processes increase the risk for cross-reactivity between fragrance substances. Various enzymes play roles in both activating and deactivating prohapten. Skin-sensitizing prohapten can be recognized and grouped into chemical classes based on knowledge of xenobiotic bioactivation reactions, clinical observations and/or studies of sensitization.</p> <p>QSAR prediction: Prediction of sensitization activity of these substances is complex, especially for those substances that can act both as pre- and prohapten.</p>
<p>TERPINEOL MIXED ISOMERS & N-(TALLOW ALKYL)-1,3-DIAMINOPROPANE, ETHOXYLATED</p>	<p>Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.</p>
<p>N-(TALLOW ALKYL)-1,3-DIAMINOPROPANE,</p>	<p>The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p>

**ETHOXYLATED &
TETRAETHYLENE
GLYCOL DIMETHYL
ETHER**

Acute Toxicity	✓	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✓	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 Ecological information
Toxicity

Lead-Free Solder Paste, SAC305, WS488	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

silver	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	336h	Crustacea	<0.001mg/L	2
	EC50	72h	Algae or other aquatic plants	<0.001mg/L	2
	EC50	96h	Algae or other aquatic plants	0.002mg/L	4
	EC50	48h	Crustacea	<0.001mg/L	2
	LC50	96h	Fish	0.001mg/L	2

terpineol mixed isomers	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	41mg/l	2
	LC50	96h	Fish	62.3mg/l	2
	EC50	48h	Crustacea	83.3mg/l	2
	EC10(ECx)	72h	Algae or other aquatic plants	<3.2mg/l	2

N-(tallow alkyl)-1,3-diaminopropane, ethoxylated	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96h	Fish	1-10mg/l	Not Available
	EC50(ECx)	48h	Crustacea	1-10mg/l	Not Available
	EC50	48h	Crustacea	1-10mg/l	Not Available

rosin-colophony	Endpoint	Test Duration (hr)	Species	Value	Source
	EC0(ECx)	48h	Crustacea	2.15mg/l	1
	EC50	96h	Algae or other aquatic plants	0.031mg/l	2
	EC50	72h	Algae or other aquatic plants	>10<20mg/l	2
	EC50	48h	Crustacea	4.5mg/l	1
	LC50	96h	Fish	1.5mg/l	2

tetraethylene glycol dimethyl ether	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96h	Fish	>5000mg/l	2
	EC50	72h	Algae or other aquatic plants	2814mg/l	2
	EC50	48h	Crustacea	7467mg/l	2
	NOEC(ECx)	504h	Crustacea	320mg/l	2

copper	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	48h	Fish	<0.001mg/L	4
	EC50	72h	Algae or other aquatic plants	0.011-0.017mg/L	4

Continued...

EC50	96h	Algae or other aquatic plants	0.03-0.058mg/l	4
EC50	48h	Crustacea	<0.001mg/L	4
LC50	96h	Fish	0.003mg/L	2

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
terpineol mixed isomers	HIGH	HIGH
rosin-colophony	HIGH	HIGH
tetraethylene glycol dimethyl ether	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
terpineol mixed isomers	LOW (LogKOW = 3.28)
rosin-colophony	HIGH (LogKOW = 6.4607)
tetraethylene glycol dimethyl ether	LOW (LogKOW = -1.0306)

Mobility in soil

Ingredient	Mobility
terpineol mixed isomers	LOW (Log KOC = 57.85)
rosin-colophony	LOW (Log KOC = 21990)
tetraethylene glycol dimethyl ether	LOW (Log KOC = 10)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product. ▶ Recycle wherever possible. ▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material) ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.
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Ensure that the hazardous substance is disposed in accordance with the Hazardous Substances (Disposal) Notice 2017

Disposal Requirements

Packages that have been in direct contact with the hazardous substance must be only disposed if the hazardous substance was appropriately removed and cleaned out from the package. The package must be disposed according to the manufacturer's directions taking into account the material it is made of. Packages which hazardous content have been appropriately treated and removed may be recycled.



The hazardous substance must only be disposed if it has been treated by a method that changed the characteristics or composition of the substance and it is no longer hazardous.

Only dispose to the environment if a tolerable exposure limit has been set for the substance.

Only deposit the hazardous substance into or onto a landfill or sewage facility or incinerator, where the hazardous substance can be handled and treated appropriately.

SECTION 14 Transport information

Labels Required

	
Marine Pollutant	
HAZCHEM	2Z

Land transport (ADG)

14.1. UN number or ID number	3077	
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (contains terpineol mixed isomers)	
14.3. Transport hazard class(es)	Class	9
	Subsidiary Hazard	Not Applicable
14.4. Packing group	III	
14.5. Environmental hazard	Environmentally hazardous	
14.6. Special precautions for user	Special provisions	274 331 335 375 AU01
	Limited quantity	5 kg

Land transport (UN)

14.1. UN number or ID number	3077	
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (contains terpineol mixed isomers)	
14.3. Transport hazard class(es)	Class	9
	Subsidiary Hazard	Not Applicable
14.4. Packing group	III	
14.5. Environmental hazard	Environmentally hazardous	
14.6. Special precautions for user	Special provisions	274; 331; 335; 375
	Limited quantity	5 kg

Air transport (ICAO-IATA / DGR)

14.1. UN number	3077	
14.2. UN proper shipping name	Environmentally hazardous substance, solid, n.o.s. (contains terpineol mixed isomers)	
14.3. Transport hazard class(es)	ICAO/IATA Class	9
	ICAO / IATA Subsidiary Hazard	Not Applicable
	ERG Code	9L
14.4. Packing group	III	
14.5. Environmental hazard	Environmentally hazardous	
14.6. Special precautions for user	Special provisions	A97 A158 A179 A197 A215
	Cargo Only Packing Instructions	956
	Cargo Only Maximum Qty / Pack	400 kg
	Passenger and Cargo Packing Instructions	956
	Passenger and Cargo Maximum Qty / Pack	400 kg
	Passenger and Cargo Limited Quantity Packing Instructions	Y956

Passenger and Cargo Limited Maximum Qty / Pack

30 kg G

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	3077	
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (contains terpineol mixed isomers)	
14.3. Transport hazard class(es)	IMDG Class	9
	IMDG Subsidiary Hazard	Not Applicable
14.4. Packing group	III	
14.5. Environmental hazard	Marine Pollutant	
14.6. Special precautions for user	EMS Number	F-A , S-F
	Special provisions	274 335 966 967 969
	Limited Quantities	5 kg

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
silver	Not Available
terpineol mixed isomers	Not Available
N-(tallow alkyl)-1,3-diaminopropane, ethoxylated	Not Available
rosin-colophony	Not Available
tetraethylene glycol dimethyl ether	Not Available
copper	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
silver	Not Available
terpineol mixed isomers	Not Available
N-(tallow alkyl)-1,3-diaminopropane, ethoxylated	Not Available
rosin-colophony	Not Available
tetraethylene glycol dimethyl ether	Not Available
copper	Not Available

SECTION 15 Regulatory information**Safety, health and environmental regulations / legislation specific for the substance or mixture**

This substance is to be managed using the conditions specified in an applicable Group Standard

HSR Number	Group Standard
HSR002521	Animal Nutritional and Animal Care Products Group Standard 2020
HSR002530	Cleaning Products Subsidiary Hazard Group Standard 2020
HSR002535	Gases under Pressure Mixtures Subsidiary Hazard Group Standard 2020
HSR002503	Additives Process Chemicals and Raw Materials Subsidiary Hazard Group Standard 2020
HSR002606	Lubricants Lubricant Additives Coolants and Anti freeze Agents Subsidiary Hazard Group Standard 2020
HSR002612	Metal Industry Products Subsidiary Hazard Group Standard 2020
HSR002624	N.O.S. Subsidiary Hazard Group Standard 2020
HSR002638	Photographic Chemicals Subsidiary Hazard Group Standard 2020
HSR002644	Polymers Subsidiary Hazard Group Standard 2020

Continued...

HSR Number	Group Standard
HSR002648	Refining Catalysts Group Standard 2020
HSR002653	Solvents Subsidiary Hazard Group Standard 2020
HSR002670	Surface Coatings and Colourants Subsidiary Hazard Group Standard 2020
HSR002684	Water Treatment Chemicals Subsidiary Hazard Group Standard 2020
HSR100425	Pharmaceutical Active Ingredients Group Standard 2020
HSR002600	Leather and Textile Products Subsidiary Hazard Group Standard 2020
HSR002544	Construction Products Subsidiary Hazard Group Standard 2020
HSR002549	Corrosion Inhibitors Subsidiary Hazard Group Standard 2020
HSR002558	Dental Products Subsidiary Hazard Group Standard 2020
HSR002565	Embalming Products Subsidiary Hazard Group Standard 2020
HSR002571	Fertilisers Subsidiary Hazard Group Standard 2020
HSR002573	Fire Fighting Chemicals Group Standard 2021
HSR002585	Fuel Additives Subsidiary Hazard Group Standard 2020
HSR100757	Veterinary Medicines Limited Pack Size Finished Dose Group Standard 2020
HSR100758	Veterinary Medicines Non dispersive Closed System Application Group Standard 2020
HSR100759	Veterinary Medicines Non dispersive Open System Application Group Standard 2020
HSR100592	Agricultural Compounds Special Circumstances Group Standard 2020
HSR100756	Active Ingredients for Use in the Manufacture of Agricultural Compounds Group Standard 2020

Please refer to Section 8 of the SDS for any applicable tolerable exposure limit or Section 12 for environmental exposure limit.

silver is found on the following regulatory lists

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 2

Australian Inventory of Industrial Chemicals (AIIC)

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data

New Zealand Inventory of Chemicals (NZIoC)

New Zealand Workplace Exposure Standards (WES)

terpineol mixed isomers is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data

New Zealand Inventory of Chemicals (NZIoC)

New Zealand Land Transport Rule: Dangerous Goods 2005 - Schedule 1 Quantity limits for dangerous goods

N-(tallow alkyl)-1,3-diaminopropane, ethoxylated is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data

New Zealand Inventory of Chemicals (NZIoC)

rosin-colophony is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data

New Zealand Inventory of Chemicals (NZIoC)

New Zealand Workplace Exposure Standards (WES)

tetraethylene glycol dimethyl ether is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

New Zealand Inventory of Chemicals (NZIoC)

copper is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

New Zealand Approved Hazardous Substances with controls

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data

New Zealand Inventory of Chemicals (NZIoC)

New Zealand Land Transport Rule: Dangerous Goods 2005 - Schedule 1 Quantity limits for dangerous goods

New Zealand Workplace Exposure Standards (WES)

Additional Regulatory Information

Not Applicable

Hazardous Substance Location

Subject to the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Hazard Class	Quantities
Not Applicable	Not Applicable

Certified Handler

Subject to Part 4 of the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Class of substance	Quantities
Not Applicable	Not Applicable

Refer Group Standards for further information

Maximum quantities of certain hazardous substances permitted on passenger service vehicles

Subject to Regulation 13.14 of the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Hazard Class	Gas (aggregate water capacity in mL)	Liquid (L)	Solid (kg)	Maximum quantity per package for each classification
6.5A or 6.5B	120	1	3	

Tracking Requirements

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (silver; terpineol mixed isomers; N-(tallow alkyl)-1,3-diaminopropane, ethoxylated; rosin-colophony; tetraethylene glycol dimethyl ether; copper)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (silver; N-(tallow alkyl)-1,3-diaminopropane, ethoxylated; rosin-colophony; copper)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (tetraethylene glycol dimethyl ether)
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	29/05/2024
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Continued...

Initial Date	29/05/2024
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Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.