



# A NEW FORCE IN CHEMICAL MANUFACTURING

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## SAFETY DATA SHEET

ISSUED MAY, 2021 (VALID 5 YEARS FROM DATE OF ISSUE)

### Peelable Solder Mask

#### Section 1 - Identification of The Material and Supplier

Chemtools Pty Ltd  
Unit 2/14-16 Lee Holm Road  
St Marys NSW 2760

Phone: 1300 738 250 (business hours)  
Fax: 02 9623 3670  
www.chemtools.com.au

**Chemical nature:** Emulsion of natural rubber latex, polyisoprene and other ingredients.

**Product Name:** Peelable Solder Mask

**Product Code:** 775-8

**Product Use:** Liquid solder mask.

**Creation Date:** May, 2021

**Poisons Information Centre:** Phone 13 1126 from anywhere in Australia

#### Section 2 - Hazards Identification

##### Statement of Hazardous Nature

This product is classified as: Xi, Irritating. N, Dangerous to the environment. Hazardous according to the criteria of SWA.

Not a Dangerous Good according to Australian Dangerous Goods (ADG) Code, IATA or IMDG/IMSBC criteria.

**SUSMP Classification:** S5

**ADG Classification:** None allocated. Not a Dangerous Good according to Australian Dangerous Goods (ADG) Code, IATA or IMDG/IMSBC criteria.

**UN Number:** None allocated



##### GHS Signal word: DANGER

Skin Irritation Category 2

Skin Sensitisation Category 1

Serious eye irritation Category 2/2A

Respiratory Sensitization Category 1

Specific target organ toxicity (repeated exposure) Category 2

Hazardous to aquatic environment Short term/Chronic Category 3

##### HAZARD STATEMENT:

H315: Causes skin irritation.

H317: May cause an allergic skin reaction.

H319: Causes serious eye irritation.

H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H373: May cause damage to organs through prolonged or repeated exposure.

H412: Harmful to aquatic life with long lasting effects.

##### PREVENTION

P201: Obtain special instructions before use.

P202: Do not handle until all safety precautions have been read and understood.

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Phone: 1300 738 250 (business hours)

Poisons Information Centre: 13 1126 from anywhere in Australia, (0800 764 766 in New Zealand)

- P261: Avoid breathing fumes, mists, vapours or spray.  
 P262: Do not get in eyes, on skin, or on clothing.  
 P264: Wash contacted areas thoroughly after handling.  
 P272: Contaminated work clothing should not be allowed out of the workplace.  
 P273: Avoid release to the environment.  
 P281: Use personal protective equipment as required.  
 P285: In case of inadequate ventilation wear respiratory protection.

**RESPONSE**

- P362: Take off contaminated clothing and wash before reuse.  
 P363: Wash contaminated clothing before reuse.  
 P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
 P302+P352: IF ON SKIN: Wash with plenty of soap and water.  
 P304+P341: IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.  
 P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P308+P313: If exposed or concerned: Get medical advice.  
 P333+P313: If skin irritation or rash occurs: Get medical advice.  
 P337+P313: If eye irritation persists: Get medical advice.  
 P342+P311: If experiencing respiratory symptoms: Call a POISON CENTRE or doctor.  
 P370+P378: In case of fire, use carbon dioxide, dry chemical, foam, water fog.

**STORAGE**

- P410: Protect from sunlight.  
 P402+P404: Store in a dry place. Store in a closed container.  
 P403+P235: Store in a well-ventilated place. Keep cool.

**DISPOSAL**

- P501: If they can not be recycled, dispose of contents to an approved waste disposal plant and containers to landfill (see Section 13 of this SDS).

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**Emergency Overview**


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**Physical Description & Colour:** White liquid

**Odour:** Ammonia odour.

**Major Health Hazards:** may cause serious damage to eyes, may cause sensitisation by inhalation and skin contact, skin irritant.

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**Section 3 - Composition/Information on Ingredients**


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Ingredients	CAS No	Conc,%	TWA (mg/m <sup>3</sup> )	STEL (mg/m <sup>3</sup> )
Natural rubber latex	9006-04-6	<40	not set	not set
Polyisoprene emulsion	9003-31-0	55-65	not set	not set
Kaolin clay	1332-58-7	10-20	10	not set
Titanium dioxide	13463-67-7	<10	10	not set
Ethylene glycol	107-21-1	<5	52	104
Other non hazardous ingredients	secret	to 100	not set	not set

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other non hazardous ingredients are also possible.

The SWA TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5 day working week. The STEL (Short Term Exposure Limit) is an exposure value that may be equalled (but should not be exceeded) for no longer than 15 minutes and should not be repeated more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak "is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

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**Section 4 - First Aid Measures**


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**General Information:**

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this SDS with you when you call.

**Inhalation:** First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

**Skin Contact:** Wash gently and thoroughly with warm water (use non-abrasive soap if necessary) for 10-20 minutes or until product is removed. Under running water, remove contaminated clothing, shoes and leather goods (e.g.

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watchbands and belts) and completely decontaminate them before reuse or discard. If irritation persists, repeat flushing and seek medical attention.

**Eye Contact:** Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for 15 minutes or until the product is removed, while holding the eyelid(s) open. Take care not to rinse contaminated water into the unaffected eye or onto the face. Obtain medical attention immediately. Take special care if exposed person is wearing contact lenses.

**Ingestion:** If product is swallowed or gets in mouth, do NOT induce vomiting; wash mouth with water and give some water to drink. If symptoms develop, or if in doubt contact a Poisons Information Centre or a doctor.

## Section 5 - Fire Fighting Measures

**Fire and Explosion Hazards:** The major hazard in fires is usually inhalation of heated and toxic or oxygen deficient (or both), fire gases. There is no risk of an explosion from this product under normal circumstances if it is involved in a fire.

Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures.

**Extinguishing Media:** In case of fire, use carbon dioxide, dry chemical, foam, water fog.

**Fire Fighting:** When fighting fires involving significant quantities of this product, no special equipment is believed to be necessary.

**Flash point:** No data

**Upper Flammability Limit:** No data.

**Lower Flammability Limit:** No data.

**Autoignition temperature:** No data.

**Flammability Class:** No data.

## Section 6 - Accidental Release Measures

**Accidental release:** As this product is classed as a respiratory sensitiser, special care should be taken with respiratory selection if you are sensitised to this product or any of its declared ingredients. Eye/face protective equipment should comprise as a minimum, protective glasses and, preferably, goggles. If there is a significant chance that vapours or mists are likely to build up in the cleanup area, we recommend that you use a respirator. It should be fitted with a suitable cartridge. Consult AS/NZS 1715.

Stop leak if safe to do so, and contain spill. Absorb onto sand, vermiculite or other suitable absorbent material. If spill is too large or if absorbent material is not available, try to create a dike to stop material spreading or going into drains or waterways. Sweep up and shovel or collect recoverable product into labelled containers for recycling or salvage, and dispose of promptly. Recycle containers wherever possible after careful cleaning. After spills, wash area preventing runoff from entering drains. If a significant quantity of material enters drains, advise emergency services. This material may be suitable for approved landfill. Ensure legality of disposal by consulting regulations prior to disposal. Thoroughly launder protective clothing before storage or re-use. Advise laundry of nature of contamination when sending contaminated clothing to laundry.

## Section 7 - Handling and Storage

**Handling:** Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this SDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10.

**Storage:** This product is a Scheduled Poison. Observe all relevant regulations regarding sale, transport and storage of this schedule of poison. Store packages of this product in a cool place. Make sure that containers of this product are kept tightly closed. Keep containers dry and away from water. Keep containers of this product in a well ventilated area. Protect this product from light. Make sure that the product does not come into contact with substances listed under "Incompatibilities" in Section 10. Some liquid preparations settle or separate on standing and may require stirring before use. Check packaging - there may be further storage instructions on the label.

## Section 8 - Exposure Controls and Personal Protection

The following Australian Standards will provide general advice regarding safety clothing and equipment:

Respiratory equipment: **AS/NZS 1715**, Protective Gloves: **AS 2161**, Occupational Protective Clothing: AS/NZS 4501 set 2008, Industrial Eye Protection: **AS1336** and **AS/NZS 1337**, Occupational Protective Footwear: **AS/NZS2210**.

SWA Exposure Limits	TWA (mg/m <sup>3</sup> )	STEL (mg/m <sup>3</sup> )
Kaolin clay	10	not set
Titanium dioxide	10	not set
Ethylene glycol	52	104

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No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems.

**Ventilation:** This product should only be used in a well ventilated area. If natural ventilation is inadequate, use of a fan is suggested.

**Eye Protection:** Protective glasses or goggles must be worn when this product is being used. Failure to protect your eyes may lead to severe harm to them or to general health. Emergency eye wash facilities must also be available in an area close to where this product is being used.

**Skin Protection:** If you believe you may have a sensitisation to this product or any of its declared ingredients, you should prevent skin contact by wearing impervious gloves, clothes and, preferably, apron. Make sure that all skin areas are covered. See below for suitable material types.

**Protective Material Types:** We suggest that protective clothing be made from the following materials: butyl rubber.

**Respirator:** As this product is classed as a respiratory sensitiser, special care should be taken with respiratory selection if you are sensitised to this product or any of its declared ingredients. If there is a significant chance that vapours or mists are likely to build up in the area where this product is being used, we recommend that you use a respirator. It should be fitted with a suitable cartridge. Consult AS/NZS 1715.

Eyebaths or eyewash stations and safety deluge showers should, if practical, be provided near to where this product is being handled commercially.

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### Section 9 - Physical and Chemical Properties:

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<b>Physical Description &amp; colour:</b>	White liquid
<b>Odour:</b>	Ammonia odour.
<b>Boiling Point:</b>	100°C at 100kPa
<b>Freezing/Melting Point:</b>	No specific data. Liquid at normal temperatures.
<b>Volatiles:</b>	No data.
<b>Vapour Pressure:</b>	No data.
<b>Vapour Density:</b>	No data.
<b>Specific Gravity:</b>	Approx 1.01
<b>Water Solubility:</b>	Dispersible.
<b>pH:</b>	No data.
<b>Volatility:</b>	No data.
<b>Odour Threshold:</b>	No data.
<b>Evaporation Rate:</b>	No data.
<b>Coeff Oil/water Distribution:</b>	No data
<b>Viscosity:</b>	18,000-22,000 cPs
<b>Autoignition temp:</b>	No data.

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### Section 10 - Stability and Reactivity

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**Reactivity:** This product is unlikely to react or decompose under normal storage conditions. However, if you have any doubts, contact the supplier for advice on shelf life properties.

**Conditions to Avoid:** This product should be kept in a cool place, preferably below 30°C. Keep containers tightly closed. Containers should be kept dry. Keep containers and surrounding areas well ventilated. Protect this product from light.

**Incompatibilities:** acids.

**Fire Decomposition:** Combustion forms carbon dioxide, and if incomplete, carbon monoxide and possibly smoke. Water is also formed. May form nitrogen and its compounds, and under some circumstances, oxides of nitrogen. Occasionally hydrogen cyanide gas in reducing atmospheres. May form oxides of sulfur (sulfur dioxide is a respiratory hazard) and other sulfur compounds. Most will have a foul odour. Carbon monoxide poisoning produces headache, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

**Polymerisation:** This product will not undergo polymerisation reactions.

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### Section 11 - Toxicological Information

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**Local Effects:**

**Target Organs:** Kidneys.

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## Classification of Hazardous Ingredients

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Ingredient	Risk Phrases
Ethylene Glycol	No risk phrases at concentrations found in this product
<ul style="list-style-type: none"><li>Acute toxicity – category 4</li><li>Specific target organ toxicity (single exposure) – category 3</li></ul>	

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## Potential Health Effects

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### Inhalation:

**Short Term Exposure:** Classified as a potential sensitiser by inhalation. Exposure to a sensitiser, once sensitisation has occurred, may manifest itself as an asthmatic condition, and in some individuals this reaction can be extremely severe. However product is unlikely to cause any discomfort or irritation.

**Long Term Exposure:** No data for health effects associated with long term inhalation.

### Skin Contact:

**Short Term Exposure:** Classified as a potential sensitiser by skin contact. Exposure to a skin sensitiser, once sensitisation has occurred, may manifest itself as skin rash or inflammation, and in some individuals this reaction can be severe. In addition product is a skin irritant. Symptoms may include itchiness and reddening of contacted skin. Other symptoms may also become evident, but all should disappear once exposure has ceased.

**Long Term Exposure:** No data for health effects associated with long term skin exposure.

### Eye Contact:

**Short Term Exposure:** This product is a severe eye irritant. Symptoms may include stinging and reddening of eyes and watering which may become copious. Other symptoms such as swelling of eyelids and blurred vision may also become evident. If exposure is brief, symptoms should disappear once exposure has ceased. However, lengthy exposure or delayed treatment is likely to cause permanent damage.

**Long Term Exposure:** No data for health effects associated with long term eye exposure.

### Ingestion:

**Short Term Exposure:** Significant oral exposure is considered to be unlikely. Available data shows that this product is not harmful. However, this product may be irritating to mucous membranes but is unlikely to cause anything more than transient discomfort.

**Long Term Exposure:** Believed to be cumulative by ingestion.

### Carcinogen Status:

**SWA:** No significant ingredient is classified as carcinogenic by SWA.

**NTP:** No significant ingredient is classified as carcinogenic by NTP.

**IARC:** Titanium Dioxide is classed 2b IARC - possibly carcinogenic to humans.

See the IARC website for further details. A web address has not been provided as addresses frequently change.

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## Section 12 - Ecological Information

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Harmful to aquatic organisms, may cause long-term adverse effects to the aquatic environment. Insufficient data to be sure of status.

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## Section 13 - Disposal Considerations

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**Disposal:** This product may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. If neither of these options is suitable in-house, consider controlled incineration, or contact a specialist waste disposal company.

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## Section 14 - Transport Information

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**UN Number:** This product is not classified as a Dangerous Good by ADG, IATA or IMDG/IMSBC criteria. No special transport conditions are necessary unless required by other regulations.

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## Section 15 - Regulatory Information

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**AICS:** All of the significant ingredients in this formulation are compliant with NICNAS regulations. The following ingredient: Ethylene glycol, is mentioned in the SUSMP.

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## Section 16 - Other Information

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This SDS contains only safety-related information. For other data see product literature.

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**Acronyms:**

<b>ADG Code</b>	Australian Code for the Transport of Dangerous Goods by Road and Rail (7 <sup>th</sup> edition)
<b>AICS</b>	Australian Inventory of Chemical Substances
<b>SWA</b>	Safe Work Australia, formerly ASCC and NOHSC
<b>CAS number</b>	Chemical Abstracts Service Registry Number
<b>Hazchem Code</b>	Emergency action code of numbers and letters that provide information to emergency services especially firefighters
<b>IARC</b>	International Agency for Research on Cancer
<b>NOS</b>	Not otherwise specified
<b>NTP</b>	National Toxicology Program (USA)
<b>SUSMP</b>	Standard for the Uniform Scheduling of Medicines & Poisons
<b>UN Number</b>	United Nations Number

THIS SDS SUMMARISES OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD INFORMATION OF THE PRODUCT AND HOW TO SAFELY HANDLE AND USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS SDS IN THE CONTEXT OF HOW THE PRODUCT WILL BE HANDLED AND USED IN THE WORKPLACE.

IF CLARIFICATION OR FURTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, THE USER SHOULD CONTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS. OUR RESPONSIBILITY FOR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT TO OUR CUSTOMERS AND IS ALSO AVAILABLE ON REQUEST.

Please read all labels carefully before using product.

This SDS is prepared in accord with the SWA document "Preparation of Safety Data Sheets for Hazardous Chemicals - Code of Practice" (Feb 2016)

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