

Chemtools Pty Ltd

Chemwatch: **5619-72** Version No: **2.1** Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements Safety Data Sheet according to the Health and Safety at Work (Hazardous Substances) Regulations 2017 Chemwatch Hazard Alert Code: 3

Issue Date: **09/08/2023** Print Date: **12/08/2023** S.GHS.AUS/NZ.EN.E

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	SN63/PB37 Leaded Solder Bar
Chemical Name	Not Applicable
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses Use according to manufacturer's directions. Massive form of the metal. Massive or bulk metals (as opposed to dispersed or divided metals) are character	Use according to manufacturer's directions.
	Massive form of the metal.
	Massive or bulk metals (as opposed to dispersed or divided metals) are characterised by having a well-ordered infinite lattice of
	metal atoms. Massive metals exist in various forms, including sheets, rods, ingots, foils, pellets, wire or on occasion, dusts.

Details of the manufacturer or supplier of the safety data sheet

Registered company name	Chemtools Pty Ltd	Chemtools Pty Ltd
Address	Unit 2, 14 - 16 Lee Holm Road St Marys NSW 2760 Australia	15/62 Factory Road Belfast Christchurch 8051 New Zealand
Telephone	1300 738 250, +61 2 9833 9766	+64 9 940 2745
Fax	+61 2 9623 3670	+61 2 9623 3670
Website	www.chemtools.com.au	www.chemtools.co.nz
Email	sales@chemtools.com.au	sales@chemtools.com.au

Emergency telephone number

Association / Organisation	Poisons Information Centre	National Poisons Centre
Emergency telephone numbers	13 11 26	0800 764 766
Other emergency telephone numbers	Not Available	Not Available

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	Not Applicable
Classification ^[1]	Acute Toxicity (Oral) Category 4, Serious Eye Damage/Eye Irritation Category 2A, Reproductive Toxicity Category 1B, Reproductive Toxicity Effects on or via Lactation, Hazardous to the Aquatic Environment Acute Hazard Category 1
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements



Signal word Danger

Hazard statement(s)

H302	Harmful if swallowed.
H319	Causes serious eye irritation.
H360Df	May damage the unborn child. Suspected of damaging fertility.
H362	May cause harm to breast-fed children.
H400	Very toxic to aquatic life.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P260	Do not breathe dust/fume.
P263	Avoid contact during pregnancy and while nursing.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P270	Do not eat, drink or smoke when using this product.
P264	Wash all exposed external body areas thoroughly after handling.
P273	Avoid release to the environment.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313	If eye irritation persists: Get medical advice/attention.
P391	Collect spillage.
P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider if you feel unwell.
P330	Rinse mouth.

Precautionary statement(s) Storage

P405 Store locked up.

Precautionary statement(s) Disposal

P501 Di

Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

Considered a Hazardous Substance according to the criteria of the New Zealand Hazardous Substances New Organisms legislation. Not regulated for transport of Dangerous Goods.

NFPA 704 diamond

	0
2	0
X	

Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification ^[1]	Acute Toxicity (Oral) Category 3, Serious Eye Damage/Eye Irritation Category 2, Germ Cell Mutagenicity Category 2, Carcinogenicity Category 2, Reproductive Toxicity Category 1, Reproductive Toxicity Effects on or via Lactation, Specific Target Organ Toxicity - Repeated Exposure Category 1, Hazardous to the Aquatic Environment Acute Hazard Category 1, Hazardous to the Aquatic Environment Long-Term Hazard Category 1
Legend:	1. Classified by Chemwatch; 2. Classification drawn from CCID EPA NZ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI
Determined by Chemwatch using GHS/HSNO criteria	6.1C (oral), 6.4A, 6.6B, 6.7B, 6.8A, 6.8C, 6.9A, 9.1A

Label elements



Signal word Danger

Hazard statement(s)

H301	Toxic if swallowed.
H319	Causes serious eye irritation.
H341	Suspected of causing genetic defects.
H351	Suspected of causing cancer.
H360	May damage fertility or the unborn child.
H362	May cause harm to breast-fed children.
H372	Causes damage to organs through prolonged or repeated exposure.
H410	Very toxic to aquatic life with long lasting effects.

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P260	Do not breathe dust/fume.
P263	Avoid contact during pregnancy and while nursing.
P264	Wash all exposed external body areas thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P273	Avoid release to the environment.

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider.		
P308+P313	IF exposed or concerned: Get medical advice/ attention.		
P330	Rinse mouth.		
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.		
P314	Get medical advice/attention if you feel unwell.		
P337+P313	If eye irritation persists: Get medical advice/attention.		
P391	Collect spillage.		

Precautionary statement(s) Storage

P405 Store locked up.

Precautionary statement(s) Disposal

P501

Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
7440-31-5	>60	tin

CAS No		%[weight]	Name	
7439-92-1		30-60	lead	
Legend: 1. Classified by Chemwatch; 2. Classification drawn from CCID EPA NZ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L * EU IOELVs available				

SECTION 4 First aid measures

Eye Contact	 Generally not applicable. If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. DO NOT attempt to remove particles attached to or embedded in eye . Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. Seek urgent medical assistance, or transport to hospital. DO NOT attempt to remove particles attached to or embedded in eye. Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. Seek urgent medical assistance, or transport to hospital. DO NOT attempt to remove particles attached to or embedded in eye. Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. Seek urgent medical assistance, or transport to hospital.
Skin Contact	 Generally not applicable. If skin or hair contact occurs: Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 Generally not applicable. If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay.
Ingestion	 Generally not applicable. IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY. For advice, contact a Poisons Information Centre or a doctor. Urgent hospital treatment is likely to be needed. In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition. If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist. If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS. Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise: INDUCE vomiting with fingers down the back of the throat, ONLY IF CONSCIOUS. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. NOTE: Wear a protective glove when inducing vomiting by mechanical means.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.

- The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

- ▶ Gastric acids solubilise lead and its salts and lead absorption occurs in the small bowel.
- ▶ Particles of less than 1 um diameter are substantially absorbed by the alveoli following inhalation.
- Lead is distributed to the red blood cells and has a half-life of 35 days. It is subsequently redistributed to soft tissue & bone-stores or eliminated. The kidney accounts for 75% of daily lead loss; integumentary and alimentary losses account for the remainder.
- Neurasthenic symptoms are the most common symptoms of intoxication. Lead toxicity produces a classic motor neuropathy. Acute encephalopathy appears infrequently in adults. Diazepam is the best drug for seizures.
- Whole-blood lead is the best measure of recent exposure; free erythrocyte protoporphyrin (FEP) provides the best screening for chronic exposure. Obvious clinical symptoms occur in adults when whole-blood lead exceeds 80 ug/dL.
- British Anti-Lewisite is an effective antidote and enhances faecal and urinary excretion of lead. The onset of action of BAL is about 30 minutes and most of the chelated metal complex is excreted in 4-6 hours, primarily in the bile. Adverse reaction appears in up to 50% of patients given BAL in doses exceeding 5 mg/kg. CaNa2EDTA has also been used alone or in concert with BAL as an antidote. D-penicillamine is the usual oral agent for mobilisation of bone lead; its use in the treatment of lead poisoning remains investigational. 2,3-dimercapto-1-propanesulfonic acid (DMPS) and dimercaptosuccinic acid (DMSA) are water soluble analogues of BAL and their effectiveness is undergoing review. As a rule, stop BAL if lead decreases below 50 ug/dL; stop CaNa2EDTA if blood lead decreases below 40 ug/dL or urinary lead drops below 2 mg/24hrs.

[Ellenhorn & Barceloux: Medical Toxicology]

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker who has been exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
1. Lead in blood	30 ug/100 ml	Not Critical	
2. Lead in urine	150 ug/gm creatinine	Not Critical	В
3. Zinc protoporphyrin in blood	250 ug/100 ml erythrocytes OR 100 ug/100 ml blood	After 1 month exposure	В

B: Background levels occur in specimens collected from subjects NOT exposed.

SECTION 5 Firefighting measures

Extinguishing media

- There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Advice for firefighters

Advice for menginers	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves in the event of a fire. Prevent, by any means available, spillage from entering drains or water courses. Use fire fighting procedures suitable for surrounding area. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire. Equipment should be thoroughly decontaminated after use. Slight hazard when exposed to heat, flame and oxidisers.
Fire/Explosion Hazard	 Non combustible. Not considered a significant fire risk, however containers may burn. Articles and manufactured articles may constitute a fire hazard where polymers form their outer layers or where combustible packaging remains in place. Certain substances, found throughout their construction, may degrade or become volatile when heated to high temperatures. This may create a secondary hazard. Decomposition may produce toxic fumes of: metal oxides May emit poisonous fumes. May emit corrosive fumes.

SECTION 6 Accidental release measures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Clean up all spills immediately. Secure load if safe to do so. Bundle/collect recoverable product. Collect remaining material in containers with covers for disposal.
Major Spills	 Clean up all spills immediately. Clean up all spills immediately. Wear protective clothing, safety glasses, dust mask, gloves. Secure load if safe to do so. Bundle/collect recoverable product. Use dry clean up procedures and avoid generating dust. Vacuum up (consider explosion-proof machines designed to be grounded during storage and use). Water may be used to prevent dusting. Collect remaining material in containers with covers for disposal. Flush spill area with water. Do not use compressed air to remove metal dusts from floors, beams or equipment Vacuum cleaners, of flame-proof design, should be used to minimise dust accumulation. Use non-sparking handling equipment, tools and natural bristle brushes. Provide grounding and bonding where necessary to prevent accumulation of static charges during metal dust handling and transfer operations Cover and reseal partially empty containers. Do not allow chips, fines or dusts to contact water, particularly in enclosed areas. If molten: Contain the flow using dry sand or salt flux as a dam. All tooling (e.g., shovels or hand tools) and containers which come in contact with molten metal must be preheated or
	 specially coated, rust free and approved for such use. Allow the spill to cool before remelting scrap.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe hand	ling
Safe handling	 Develop work practices and procedures that prevent particulate from coming in contact with worker skin, hair, or personal clothing. If work practices and/or procedures are ineffective in controlling airborne exposure or visual particulate from deposition on skin, hair, or clothing, provide appropriate cleaning/washing facilities. Procedures should be written that clearly communicate the facility's requirements for protective clothing and personal hygiene. These clothing and personal hygiene requirements help keep particulate from being spread to non-production areas or from being taken home by the worker. Never use compressed air to clean work clothing or other surfaces. Fabrication processes may leave a residue of particulate on the surface of parts, products or equipment that could result in employee exposure during subsequent material handling activities. As necessary, clean loose particulate from parts between processing steps. As a standard hygiene practice, wash hands before eating or smoking. To prevent exposure, remove surface scale or oxidation formed on cast or heat treated products in an adequately ventilated process prior to working the surface. Exposure to elements found in the metal, its alloys or recycled materials, may result as a result of inhalation, ingestion, and skin contact, when melting, carsting, dross handling, pickling, chemical cleaning, heat treating, abrasive cutting, welding, grinding, sanding, polishing, milling, crushing, or otherwise heating or abracting the surface of this material in a manner which generates particulate begositing on hands, gloves, and clothing, can be transferred to the breathing zone and inhaled during normal hand to face motions such as rubbing of the nose or eyes, sneezing, coughing, etc. For molten metals: Molten metal and water can be an explosive combination. The risk is greatest when there is sufficient molten metal to entra

Chemwatch: 5619-72 Page 7 of 16 Issue Date: 09/08/2023 Print Date: 12/08/2023 Part Number: SN63/PB37 Leaded Solder Bar Version No: 2.1 flammable hydrogen gas to present an explosion hazard. Vigorous circulation of the water and removal of the particles minimise the hazard. During melting operations, the following minimum guidelines should be observed: - Inspect all materials prior to furnace charging and completely remove surface contamination such as water, ice, snow, deposits of grease and oil or other surface contamination resulting from weather exposure, shipment, or storage. · Store materials in dry, heated areas with any cracks or cavities pointed downwards. · Preheat and dry large objects adequately before charging in to a furnace containing molten metal. This is typically done by the use of a drying oven or homogenising furnace. The dry cycle should bring the metal temperature of the coldest item of the batch to 200 degree C (400 deg F) and then hold at that temperature for 6 hours. • DO NOT store near acids, or oxidising agents

Conditions for safe storage, including any incompatibilities

Store away from incompatible materials.

Other information

Suitable container	 Generally packaging as originally supplied with the article or manufactured item is sufficient to protect against physical hazards. If repackaging is required ensure the article is intact and does not show signs of wear. As far as is practicably possible, reuse the original packaging or something providing a similar level of protection to both the article and the handler. CARE: Packing of high density product in light weight metal or plastic packages may result in container collapse with product release Heavy gauge metal packages / Heavy gauge metal drums
Storage incompatibility	 Chips, fines and dust are considerably more reactive in the presence of: Water - solwy generates filemmabile/explosive hydrogen gas and heat (generation rate is greatly increased with smaller particles (e.g., fines and dusts). Heat - oxidises at a rate dependent upon temperature and particle size. Strong oxidiens - violent reaction with considerable heat generation; an react explosively with nitrates (e.g., ammonium nitrate and fertilizers containing nitrate) when heated or molten. Acids and alicals - reacts to generate flammabile/explosive hydrogen gas; generation rate is greatly increased with smaller particles (e.g., fines and dusts). Halogenated compounds including halogenated fire extinguishing agents, which may react violently with finely divided or molten. Iron poxide (rust) and other metal axides (e.g., copper and lead oxides) which may produce a violent thermit reaction, initiated by a weak (gnition source, generating considerable heat Iron poxide rand water which may react explosively forming hydrogen gas when heated above 800 degrees C (1470 deg F). Finely divided metals (e.g., powders or wire) may have enough surface oxide to produce thermit reactions/explosions The activity or electromotive sense of metals is a listing of the metals in decreasing order of their reactivity with hydrogen-ion sources such as water and acids. In the reaction potential of the activity series can be related to the standard reduction potential of a metal cation. The more positive metals are series Yery electropositive metals electropositive metals d

Many metals may incandesce, react violently, ignite or react explosively upon addition of concentrated nitric acid. Some electropositive metals do not react with nitric acid because they are passivated.

http://www.wou.edu/las/physci/ch412/activity.htm

Many metals may incandesce, react violently, ignite or react explosively upon addition of concentrated nitric acid.



X — Must not be stored together

0 — May be stored together with specific preventions

+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	tin	Tin, metal	2 mg/m3	Not Available	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	tin	Tin, metal	2 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	lead	Lead, inorganic dusts & fumes (as Pb)	0.05 mg/m3	Not Available	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	lead	Inhalable dust (not otherwise classified)	10 mg/m3	Not Available	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	lead	Lead, inorganic dusts and fumes, as Pb	0.05 mg/m3	Not Available	Not Available	carcinogen category 2 - Suspected human carcinogen (bio) - Exposure can also be estimated by biological monitoring oto - Ototoxin
New Zealand Workplace Exposure Standards (WES)	lead	Respirable dust (not otherwise classified)	3 mg/m3	Not Available	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
tin	6 mg/m3	67 mg/m3	400 mg/m3
lead	0.15 mg/m3	120 mg/m3	700 mg/m3

Ingredient	Original IDLH	Revised IDLH
tin	Not Available	Not Available
lead	Not Available	Not Available

Exposure controls

	Articles or manufactured items, in their original condition, generally don't require engineering controls during handling or in normal use. Exceptions may arise following extensive use and subsequent wear, during recycling or disposal operations where substances, found in the article, may be released to the environment.
Appropriate engineering controls	 Metal dusts must be collected at the source of generation as they are potentially explosive. Avoid ignition sources. Good housekeeping practices must be maintained. Dust accumulation on the floor, ledges and beams can present a risk of ignition, flame propagation and secondary explosions.
	Do not use compressed air to remove settled materials from floors, beams or equipment

Individual protection

measures, such as personal protective equipment

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Vacuum cleaners, of flame-proof design, should be used to minimise dust accumulation.

Use non-sparking handling equipment, tools and natural bristle brushes. Cover and reseal partially empty containers. Provide grounding and bonding where necessary to prevent accumulation of static charges during metal dust handling and transfer operations.

- Do not allow chips, fines or dusts to contact water, particularly in enclosed areas.
- Metal spraying and blasting should, where possible, be conducted in separate rooms. This minimises the risk of supplying oxygen, in the form of metal oxides, to potentially reactive finely divided metals such as aluminium, zinc, magnesium or titanium.
- Work-shops designed for metal spraying should possess smooth walls and a minimum of obstructions, such as ledges, on which dust accumulation is possible.
- Wet scrubbers are preferable to dry dust collectors.
- Bag or filter-type collectors should be sited outside the workrooms and be fitted with explosion relief doors.
- Cyclones should be protected against entry of moisture as reactive metal dusts are capable of spontaneous combustion in humid or partially wetted states.
- Local exhaust systems must be designed to provide a minimum capture velocity at the fume source, away from the worker, of 0.5 metre/sec.
- Local ventilation and vacuum systems must be designed to handle explosive dusts. Dry vacuum and electrostatic precipitators must not be used, unless specifically approved for use with flammable/ explosive dusts.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
welding, brazing fumes (released at relatively low velocity into moderately still air)	0.5-1.0 m/s (100-200 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2.5 m/s (200-500 f/min.) for extraction of gases discharged 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.



equipment	
Eye and face protection	 No special equipment required due to the physical form of the product. Safety glasses with side shields. Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent] Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].
Skin protection	See Hand protection below
Hands/feet protection	 No special equipment required due to the physical form of the product. Protective gloves eg. Leather gloves or gloves with Leather facing Wear chemical protective gloves, e.g. PVC. Wear safety footwear or safety gumboots, e.g. Rubber
Body protection	See Other protection below
Other protection	 During repair or maintenance activities the potential exists for exposures to toxic metal particulate in excess of the occupational standards. Under these circumstances, protecting workers can require the use of specific work practices or procedures involving the combined use of ventilation, wet and vacuum cleaning methods, respiratory protection, decontamination, special protective clothing, and when necessary, restricted work zones. Protective over-garments or work clothing must be worn by persons who may become contaminated with particulate during activities such as machining, furnace rebuilding, air cleaning equipment filter changes, maintenance, furnace tending, etc. Contaminated work clothing and over-garments must be managed in a controlled manner to prevent secondary exposure to workers of third parties, to prevent the spread of particulate to other areas, and to prevent particulate from being taken home by

workers.

• Personnel who handle and work with molten metal should utilise primary protective clothing like polycarbonate face shields, fire resistant tapper's jackets, neck shades (snoods), leggings, spats and similar equipment to prevent burn injuries. In addition to primary protection, secondary or day-to-day work clothing that is fire resistant and sheds metal splash is recommended for use with molten metal. Synthetic materials should never be worn even as secondary clothing (undergarments).

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Massive form of the metal. Massive or bulk metals (as opposed to disperse metal atoms. Massive metals exist in various fo	,	, ,
Physical state	Manufactured	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	Not Applicable	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Applicable
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Not Applicable	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Component metals which form part of massive metals and their alloys are "locked" into a metal lattice, and as a result they are not easily absorbed following inhalation. Secondary processes (for example, a change in pH or the action of bacteria in the gut) may allow certain substances to be released in low concentrations. Inhalation of dusts, generated by the material during the course of normal handling, may be damaging to the health of the
	individual. Not normally a hazard due to physical form of product.
Ingestion	Toxic effects may result from the accidental ingestion of the material; animal experiments indicate that ingestion of less than 40

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	gram may be fatal or may produce serious damage to the health of the individual. Metals which form part of massive metals and their alloys, are "locked" into a metal lattice; as a result they are not readily bioavailable following ingestion. Secondary processes (e.g. change in pH or intervention by gastrointestinal microorganisms) may allow certain substances to be released in low concentrations.
Skin Contact	Not normally a hazard due to physical form of product. Skin contact is not thought to produce harmful health effects (as classified under EC Directives using animal models). Systemic harm, however, has been identified following exposure of animals by at least one other route and the material may still produce health damage following entry through wounds, lesions or abrasions. Particles and foreign bodies produced by high speed processes may penetrate the skin. Even after the wound heals, persons with retained foreign bodies may experience sharp pain with movement or pressure over the site. Discolouration or a visible mass under the epidermis may be obvious. A foreign body pressing against nerves may result in numbness or tingling ("pins and needles"), with decreased sensation. Persons with diabetes, or a history of vascular problems, have a higher potential to acquire an infection. Open cuts, abraded or irritated skin should not be exposed to this material
Eye	Not normally a hazard due to physical form of product. This material can cause eye irritation and damage in some persons. Contact with the eye by metal dusts may cause scratching on the cornea and other injuries, which are usually minor. However, foreign body penetration of the eyeball may cause infection or result in permanent loss of vision. High-speed machines (such as drills and saws) can produce white-hot particles of metal that resemble sparks. Any of these white-hot particles can enter the unprotected eye, and become embedded deep within it. Foreign bodies that penetrate the inside of the eye can cause infection (endophthalmitis). During the first hours after injury, symptoms of foreign bodies within the eye may be similar to those of scratching of the cornea. However, people with foreign bodies within the eye may also have a noticeable loss of vision. Fluid may leak from the eye, although this may not be noticeable if the foreign body is small. Pain may also increase after the first few hours. Scratches of the cornea, caused by particles and foreign bodies, usually cause pain, tearing, and a feeling that there is something in the eye. They may also cause redness (due to inflamed blood vessels on the surface of the eye), or occasionally, a swelling of the eye and eyelid. Vision may become blurred. Light may be a source of irritation or may cause the muscle that constructs the pupil to undergo a painful spasm. Injuries that penetrate the eye may cause similar symptoms. If a foreign object penetrates the inside of the eye, fluid may leak out.
Chronic	There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects. Ample evidence exists that this material directly causes reduced fertility Ample evidence exists that developmental disorders are directly caused by human exposure to the material. Ample evidence exists from experimentation that reduced human fertility is directly caused by exposure to the material. Ample evidence exists, from results in experimentation, that developmental disorders are directly caused by human exposure to the material. Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Metallic dusts generated by the industrial process give rise to a number of potential health problems. The larger particles, above 5 micron, are nose and throat irritants. Lead, in large amounts, can affect the blood, nervous system, heart, glands, immune system and digestive system. Anaemia may occur. Chronic exposure to tin dusts and fume can result in substantial amounts being deposited in the lungs and result in reduced lung function and difficulty breathing. Lead can cross the placenta, and cause miscarriage, stillbirths and birth defects. Exposure before birth can cause mental retardation, behavioural disorders and infant death.

SN63/PB37 Leaded Solder	ΤΟΧΙCΙΤΥ	IRRITATION
Bar	Not Available	Not Available
	ΤΟΧΙΟΙΤΥ	IRRITATION
tin	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Inhalation(Rat) LC50: >4.75 mg/l4h ^[1]	Skin: no adverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50: >2000 mg/kg ^[1]	
	ΤΟΧΙΟΙΤΥ	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Not Available
lead	Inhalation(Rat) LC50: >5.05 mg/l4h ^[1]	
	Oral (Rat) LD50: >2000 mg/kg ^[1]	

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances TIN No significant acute toxicological data identified in literature search. WARNING: Lead is a cumulative poison and has the potential to cause abortion and intellectual impairment to unborn children of LEAD pregnant workers. Acute Toxicity ~ Carcinogenicity ¥ **Skin Irritation/Corrosion** Reproductivity ¥ × Serious Eye × STOT - Single Exposure × Damage/Irritation Respiratory or Skin × × **STOT - Repeated Exposure** sensitisation Mutagenicity ~ **Aspiration Hazard** × Legend: X - Data either not available or does not fill the criteria for classification

Data available to make classification

SECTION 12 Ecological information

Toxicity

	Endpoint	Test Duration (hr)	Species		Value	Source
N63/PB37 Leaded Solder Bar	Not Available	Not Available	Not Available		Not Available	Not Available
	Endpoint	Test Duration (hr)	Species		Value	Source
tin	EC50	72h	Algae or other aquatic plants	Algae or other aquatic plants >0.019mg		2
	LC50	96h	Fish	Fish >0.012mg/L		2
	NOEC(ECx)	168h	Crustacea		<0.005mg/L	2
	Endpoint	Test Duration (hr)	Species	Va	lue	Source
	EC50	72h	Algae or other aquatic plants	0.0)21mg/L	2
	EC50	48h	Crustacea	0.0)29mg/L	2
lead	EC50	96h	Algae or other aquatic plants	0.2	282-0.864mg/l	4
lead	EC50 LC50	96h 96h	Algae or other aquatic plants Fish		282-0.864mg/l 008mg/L	4

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 Disposal considerations

Waste treatment methods

Waste treatment methods	5
	Recycle wherever possible or consult manufacturer for recycling options.
	Consult State Land Waste Management Authority for disposal.
	Metal scrap recycling operations present a wide variety of hazards, including health hazards associated with chemical exposures and safety hazards associated with material processing operations and the equipment used in these tasks. Many of these metals do not pose any hazard to people who handle objects containing the metal in everyday use. In cases where employees could be
	exposed to multiple hazardous metals or other hazardous substances at the same time or during the same workday, employers must consider the combined effects of the exposure in determining safe exposure levels.
	The recycling of scrap metals is associated with illness and injury The most common causes of illness were poisoning (e.g., lead or cadmium poisoning), disorders associated with repeated trauma, skin diseases or disorders, and respiratory conditions due to inhalation of, or other contact with, toxic agents.
	The most common events or exposures leading to these cases were contact with an object or piece of equipment; overextension; and exposure to a harmful substance. The most common types of these injuries were sprains and strains; heat burns; and cuts, lacerations, and punctures.
	Any combustible material can burn rapidly when in a finely divided form. If such a dust is suspended in air in the right concentration, under certain conditions, it can become explosible. Even materials that do not burn in larger pieces (such as aluminum or iron), given the proper conditions, can be explosible in dust form. The force from such an explosion can cause ampleuroe doether injurice, and doetnution of patter buildings.
	employee deaths, injuries, and destruction of entire buildings. Breaking apart large metal pieces may involve the use of gas cutting torch. Classic cutting torches use gas, while other torches use plasma or powder, or even water. Thermal (gas) torches expose employees to sprays of sparks and metal dust particles, to high temperatures, to bright light that could damage eyes (light both inside and outside of the visible spectrum), and to various
	gases. Materials that require higher temperatures to cut, such as pig iron and heat-resistant alloyed scrap, or materials that conduct heat too well to be cut with thermal torches, such as copper and bronze, may be cut with non-thermal methods such as plasma torches or powder cutting torches.
	Plasma torches are often used for superconductors of heat or heat-resistant metals, such as alloy steels containing nickel and/or chromium. Plasma torches generate a large amount of smoke and noise, as well as ultraviolet (UV) and infrared(IR) light. Depending on the metal, this smoke could contain toxic fumes or dusts.
	Other hazards common to cutting operations (as well as to welding and brazing) include burns, fires, explosions, electric shock, and heat stress. Even chemicals that are generally not flammable may burn readily when vapourised.
	Larger scrap metal objects are often broken apart using stationary shears, such as alligator shears used to cut apart short steel
	for foundries or to cut nonferrous metals. These machines can send small pieces of metal flying. Many scrap metal recycling operations heat scrap pieces to high temperatures to separate different metal components, increase
Product / Packaging disposal	the purity of scrap, bake out non-metal substances, burn off contaminants, remove insulation from wire, or otherwise process the metal scrap. This may be done using furnaces or ovens that use fuel or electrical heating sources. Furnaces generate smoke, dust, and metal fumes, depending on temperature and content. Combustion by-products may include sulfur and nitrogen oxides,
	and carbon monoxide and carbon dioxide. Organic compounds may be emitted as heating vapourises oil and grease on scraps. In addition, heating or burning of certain plastics (such as plastic-coated wiring) may release phosgene or other hazardous substances. Emissions from fluxing typically include chlorides and fluorides. The highest concentrations of 'fugitive emissions
	(i.e., gases and vapours that escape from equipment) occur when the lids and doors of a furnace are opened during charging, alloying, and other operations.
	Chemical processes are also used in a wide range of metal scrap recycling industries as a means to separate scrap into its component metals, to clean scrap metal prior to using physical processes, to remove contaminants (such as paint) from scrap
	material, or to extract selected metals from a batch of scrap containing many metal types. Chemical processes may include high-temperature chlorination, electrorefining, plating, leaching, chemical separation, dissolution, reduction, or galvanizing. The most probable emissions from these processes include metal fumes and vapours, organic vapours, and acid gases. Other
	potential hazards may include high amounts of heat, splashing of caustic or other-wise hazardous chemicals, or combustion hazards.
	The recycling of scrap metals or metals found in e-waste (such as printed circuit boards) may present a significant environmental
	and human health risk. These may contain heavy metals such as cadmium, cobalt, chrome, copper, nickel, lead and zinc. Roads and premises of nearby public facilities such as a school-yard and outdoor food market have been shown to be adversely
	impacted by the uncontrolled recycling activity. Heavy metal concentrations, especially lead and copper, in workshop and road dusts were found to be severely enriched, posing potential health risks, especially to children.
	 Lead is recycled from solder, cable covering, building construction materials, and residues and drosses from smelter-refinery operations. Employees may be exposed to lead during any of these processes
	Recyclers may also encounter lead when working with scraps coated with paints containing lead (especially
	scraps originating from bridge dismantling and rehabilitation and shipyards). Lead dust can be created by grinding, cutting, drilling, sanding, scraping or blasting surfaces coated with lead paints. Lead fumes can be created by using heat guns or other heating techniques to remove paint from surfaces, or by using heated cutting tools to cut through painted metal.
	Employees that encounter lead at work must take precautions so that they do not accidentally take lead dust into
	their homes through contaminated workplace shoes or clothes. For example, employees must not be allowed to leave the facility wearing the clothes that they wore during their work shift, which may be contaminated with lead dust
	 DO NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal.
	 In all cases disposal to sever may be subject to local laws and regulations and these should be considered first. Where in deute contact the respective authority.

• Where in doubt contact the responsible authority.

Ensure that the hazardous substance is disposed in accordance with the Hazardous Substances (Disposal) Notice 2017

Disposal Requirements

Packages that have been in direct contact with the hazardous substance must be only disposed if the hazardous substance was appropriately removed and cleaned out from the package. The package must be disposed according to the manufacturer's directions taking into account the material it is made of. Packages which hazardous content have been appropriately treated and removed may be recycled.

The hazardous substance must only be disposed if it has been treated by a method that changed the characteristics or composition of the substance and it is no longer hazardous.

Only dispose to the environment if a tolerable exposure limit has been set for the substance.

Only deposit the hazardous substance into or onto a landfill or sewage facility or incinerator, where the hazardous substance can be handled and treated appropriately.

SECTION 14 Transport information

Labels Required

Marine Pollutant	
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
tin	Not Available
lead	Not Available

Transport in bulk in accordance with the IGC Code

Product name	Ship Type
tin	Not Available
lead	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

This substance is to be managed using the conditions specified in an applicable Group Standard

HSR Number	Group Standard		
HSR002504	Additives Process Chemicals and Raw Materials Acutely Toxic Carcinogenic Group Standard 2020		
HSR002613	Metal Industry Products Acutely Toxic Carcinogenic Group Standard 2020		
HSR002625	N.O.S. Acutely Toxic Carcinogenic Group Standard 2020		
HSR002671	Surface Coatings and Colourants Acutely Toxic Carcinogenic Group Standard 2020		
HSR100425	Pharmaceutical Active Ingredients Group Standard 2020		
HSR002592	Industrial and Institutional Cleaning Products Acutely Toxic Carcinogenic Group Standard 2020		
HSR100757	Veterinary Medicines Limited Pack Size Finished Dose Group Standard 2020		
HSR100758	Veterinary Medicines Non dispersive Closed System Application Group Standard 2020		
HSR100759	Veterinary Medicines Non dispersive Open System Application Group Standard 2020		

Please refer to Section 8 of the SDS for any applicable tolerable exposure limit or Section 12 for environmental exposure limit.

tin is found on the following regulatory lists			
Australian Inventory of Industrial Chemicals (AIIC)	New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data		
International WHO List of Proposed Occupational Exposure Limit (OEL)			
Values for Manufactured Nanomaterials (MNMS)	New Zealand Inventory of Chemicals (NZIoC)		
New Zealand Hazardous Substances and New Organisms (HSNO) Act -	New Zealand Workplace Exposure Standards (WES)		
Classification of Chemicals			
lead is found on the following regulatory lists			
lead is found on the following regulatory lists			
Australia Hazardous Chemical Information System (HCIS) - Hazardous	International WHO List of Proposed Occupational Exposure Limit (OEL)		
Chemicals	Values for Manufactured Nanomaterials (MNMS)		
Australia Standard for the Uniform Scheduling of Medicines and Poisons	New Zealand Approved Hazardous Substances with controls		
(SUSMP) - Schedule 4	New Zealand Hazardous Substances and New Organisms (HSNO) Act -		
Australian Inventory of Industrial Chemicals (AIIC)	Classification of Chemicals		
Chemical Footprint Project - Chemicals of High Concern List	New Zealand Hazardous Substances and New Organisms (HSNO) Act -		
International Agency for Research on Cancer (IARC) - Agents Classified by	Classification of Chemicals - Classification Data		
the IARC Monographs	New Zealand Inventory of Chemicals (NZIoC)		
International Agency for Research on Cancer (IARC) - Agents Classified by	New Zealand Workplace Exposure Standards (WES)		
the IARC Monographs - Group 1: Carcinogenic to humans			
International Agency for Research on Cancer (IARC) - Agents Classified by			

the IARC Monographs - Group 2B: Possibly carcinogenic to humans

Hazardous Substance Location

Subject to the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Hazard Class	Quantity (Compliance Certificate)	Quantity (Compliance Certificate - Farms >4 ha)
6.1C	1000 kg or 1000 L	3500 kg or 3500 L

Certified Handler

Subject to Part 4 of the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Class of substance	Quantities
Not Applicable	Not Applicable

Refer Group Standards for further information

Maximum quantities of certain hazardous substances permitted on passenger service vehicles

Subject to Regulation 13.14 of the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Hazard Class	Gas (aggregate water capacity in mL)	Liquid (L)	Solid (kg)	Maximum quantity per package for each classification
6.1C	120	1	3	

Tracking Requirements

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (tin; lead)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (tin; lead)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes

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National Inventory	Status
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
	Yes = All CAS declared ingredients are on the inventory
Legend:	No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	09/08/2023
Initial Date	09/08/2023

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

